

# CONSTRUCTION INDUSTRY COUNCIL

## CIC GREEN PRODUCT CERTIFICATION

### *Assessment Standard*

### Ceramic Tile



**CIC GREEN**  
PRODUCT CERTIFICATION

(Version 2.0)

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## Ceramic Tile

### *Summary of Assessment Criteria*

#### CORE CRITERIA

Criteria	Requirements	Verification	Points		Index						
			Basic	+Bonus							
Product Information	Provide following information with delivered products or made accessible to public: <ul style="list-style-type: none"><li>• Instructions for use / installation</li><li>• Possible toxicity or health hazards imposed by the chemical components</li><li>• Methods of cleaning / maintenance</li></ul>	Documentation including but not limited to product catalogue, technical datasheet, webpages	5	-	4.1.1						
ENVIRONMENT											
Environmental Management	Acidification: Nitrogen oxides (NO <sub>x</sub> ) and Sulphur dioxides (SO <sub>2</sub> ) emissions shall not exceed the following limits: <table><tr><th>Parameter</th><th>Limit (mg/m<sup>3</sup>)</th></tr><tr><td>NO<sub>x</sub></td><td>200</td></tr><tr><td>SO<sub>2</sub></td><td>300</td></tr></table>	Parameter	Limit (mg/m <sup>3</sup> )	NO <sub>x</sub>	200	SO <sub>2</sub>	300	Testing report(s) of acidifying emissions	10	-	4.4.1.2
	Parameter	Limit (mg/m <sup>3</sup> )									
	NO <sub>x</sub>	200									
	SO <sub>2</sub>	300									
Particulate Matters: Total particulate matters during the manufacturing process: < 30mg/m <sup>3</sup>	Detailed report(s) of the air emission of particulate matters	10	-	4.4.1.4							
Water Pollutants: If waste water is discharged from the manufacturer plant, wastewater shall not contain the following substances subjected to the following maximum allowable limit: <ul style="list-style-type: none"><li>• Suspended solids: &lt; 40 mg/L</li><li>• Cadmium: &lt; 0.015 mg/L</li><li>• Chromium (VI): &lt; 0.15 mg/L</li><li>• Iron: &lt; 1.5 mg/L</li><li>• Lead: &lt; 0.15 mg/L</li></ul>	Testing report(s) of pollutants concentration in wastewater	5	-	4.4.1.5							

Criteria	Requirements	Verification	Points		Index														
			Basic	+Bonus															
Human Toxicity and Ecosystem Impact	Heavy Metals: Unglazed tile: Product shall contain < 0.1% (by weight of the product) of heavy metals, including lead (Pb), copper (Cu), cadmium (Cd), mercury (Hg), tin (Sn), hexavalent chromium (Cr(VI)), arsenic (As), and antimony (Sb). Glazed tile: Heavy metals used during the glazing process are exempted subjected to the following limits:	Laboratory test report(s)	10	-	4.4.3.2														
	<table><tr><th>Heavy metal</th><th>% by weight of glaze</th><th>Release rate (mg/m<sup>2</sup>)</th></tr><tr><td>Lead (Pb)</td><td>&lt; 0.5</td><td>&lt; 80</td></tr><tr><td>Cadmium (Cd)</td><td>&lt; 0.1</td><td>&lt; 7</td></tr><tr><td>Antimony (Sb)</td><td>&lt; 0.25</td><td>N.A.</td></tr></table>					Heavy metal	% by weight of glaze	Release rate (mg/m <sup>2</sup> )	Lead (Pb)	< 0.5	< 80	Cadmium (Cd)	< 0.1	< 7	Antimony (Sb)	< 0.25	N.A.		
	Heavy metal					% by weight of glaze	Release rate (mg/m <sup>2</sup> )												
	Lead (Pb)					< 0.5	< 80												
	Cadmium (Cd)					< 0.1	< 7												
	Antimony (Sb)	< 0.25	N.A.																
	Radioactivity: External Hazard Index, H <sub>ex</sub> : ≤ 1.2 Internal Hazard Index, H <sub>in</sub> : ≤ 0.9	Laboratory test report(s)	10	-	4.4.3.3														
		Subtotal:	50	-															

## NON-CORE CRITERIA

Criteria	Requirements	Verification	Points	Index
			+Bonus	
CARBON				
CFP Quantification	Provide a life cycle assessment report with the carbon footprint of products (CFP), covering at least A1 to A3 endorsed by a third-party critical review <i>OR</i> provide an Environmental Product Declaration (EPD).	CFP quantification report <b>OR</b> Environmental Product Declaration (EPD)	+5/+10	4.2.1
RESOURCE				
Circularity	Recyclability: Developed a recycling plan for the product and declared options for reuse, recycling, recovery and disposal. The plan shall include the following and made available to public.	Recycling plan	+5	4.3.1.1
	Packaging Requirement: The packaging materials shall not contain halogenated plastics; <i>OR</i> Shall be comprised of 100% recycled materials, readily recyclable materials or decomposable materials; <i>OR</i> Shall not be impregnated, labelled, coated or otherwise treated in a manner, which would prevent or significantly limit recycling.	Documentation on packaging materials used	+5	4.3.1.2
Waste Management	Waste Management Plan: Implement effective waste management plan detailing the policies, procedures and/or a waste management program covering manufacturing operations	Waste management program	+5	4.3.2.1
Water Management	Option A: Water Consumption Reporting: Report both potable and non-potable water usage in the production process of the past year.	Water consumption report	+5/ +10	4.3.3.1
	Water Recycling Program: Develop and implement water recycling program during the manufacturing process.	Documentation on water recycling		4.3.3.2
	Option B: Water Management System: Process valid certificate under ISO 14046: Water Footprint Assessment	ISO 14046 certificate issued by accredited certification body		4.3.3.3
Energy Management	Option A: Energy Management Plan: Implement effective energy management policies and procedures and/or an energy management programme.	Energy management plan	+5/ +10	4.3.4.1

Criteria	Requirements	Verification	Points	Index
			+Bonus	
	Option B: Energy Management System: Possess valid certificate under ISO 50001: Energy management systems	ISO 50001 certificate issued by accredited certification body		4.3.4.2
	Clean Energy: Procure or produce renewable electricity or carbon offsets to compensate 5% of total electricity used and greenhouse gas emissions from other energy sources	Calculation report	+5	4.3.4.3
<b>ENVIRONMENT</b>				
Environmental Management	Environmental Management System: Possess valid certificate under ISO 14001: Environmental management systems or EU Eco- Management and Audit Scheme (EMAS).	ISO 14001 or EMAS certificate issued by accredited certification body	+5	4.4.1.1
	Emission of Fluorides: The emission of fluorides during the firing stage shall not exceed 3 mg/m <sup>3</sup>	Laboratory test report(s)	+10	4.4.1.3
Regional Product	Regional Product: Products that are manufactured within 800km radius of HKSAR by road transportation; within a 1,600km radius by rail transportation; or within a 4,000km radius by sea transportation.	Location map	+5	4.4.2.1
Human Toxicity and Ecosystem Impact	Hazardous Substances: Product shall contain < 0.1% by weight of the following: <ul style="list-style-type: none"> <li>• Materials that give rise to dioxins;</li> <li>• Flaming additives for natural products;</li> <li>• Halogenated organic solvents;</li> <li>• Aniline-based amines;</li> <li>• Aziridine or polyaziridines;</li> <li>• Alkylphenolethoxylates (APEO) or derivatives (APDs);</li> <li>• 1,3 butadiene;</li> <li>• Tar oils (benzo(α)pyrene)</li> <li>• Pentachlorophenol (PCP)</li> <li>• Substances listed in IARC Group 1, 2A and 2B shall be &lt; 0.1% by weight of the product</li> </ul>	Laboratory test report(s) or self-declaration letter	+10	4.4.3.1

Criteria	Requirements	Verification	Points	Index
			+Bonus	
	Plasticisers: Concentration of phthalate in the product below 0.1% by weight of the product. The limited phthalates including the following types: <ul style="list-style-type: none"> <li>• Bis(2-ethylhexyl)phthalate (DEHP)</li> <li>• Dibutyl phthalate (DBP)</li> <li>• Benzylbutylphthalate (BBP)</li> <li>• Diisononylphthalate (DINP)</li> <li>• Diisodecylphthalate (DIDP)</li> <li>• Di-n-octylphthalate (DNOP)</li> </ul>	Laboratory test report(s)	+5	4.4.3.4
	Flame Retardants: Following chemicals shall not be employed $\geq$ 0.1% by weight in the product: <ul style="list-style-type: none"> <li>• Polybrominated diphenyl ether (PBDEs)</li> <li>• Polybrominated biphenyls (PBBs)</li> <li>• Short-chained chlorinated paraffin (SCCPs)</li> <li>• Hexabromocyclododecane (HBCD)</li> </ul>	Laboratory test report(s)	+5	4.4.3.5
<b>PERFORMANCE</b>				
Product Life	Serviceability: The product shall meet the quality and durability requirements (including abrasion resistance, frost resistance, water absorption, chemical resistance, break strength, stain resistance) according to related standards of International Organization specified in Table 4.	Laboratory test report(s)	+5	4.5.1.1
<b>INNOSMART</b>				
Innovations & Additions	Adopt new practice, technology and strategy. <i>OR</i> Achieve exemplary performance	Narrative with supporting	+5	4.6.1
		<b>Subtotal:</b>	+100	

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# **1. INTRODUCTION**

## **1.1 PURPOSE**

The CIC Green Product Certification Scheme (the “Scheme”) is a green product labelling scheme, owned by the Construction Industry Council (CIC) and implemented by the Hong Kong Green Building Council (HKGBC). The primary goal of the scheme is to support Hong Kong’s transition to a low-carbon economy by encouraging the adoption of environmentally friendly construction practices.

With the Green Product Certification, various stakeholders, including consumers, building professionals, construction practitioners and policymakers, can easily and unequivocally identify environmentally preferable construction materials and building products. This certification serves as a reliable indicator of a product’s sustainability, helping to drive market demand for greener options.

To ensure the credibility and effectiveness of the certification, the CIC and the HKGBC has jointly developed this Technical Assessment Standards (the “Standard”), which sets out the assessment criteria and their benchmarks to govern the application and award of a label under the Scheme. The comprehensive assessment evaluates the overall sustainability of construction materials and building products across multiple dimensions. These dimensions include environmental impact, resource efficiency, technical performance, and the use of smart manufacturing technologies.

The Standard is divided into two main parts:

- General Requirements (Refer to General Requirements provided in separate document). This part introduces Scheme's framework, outlines the application procedure, and details the grades.
- Technical Requirements (This document refers). This part defines the principles, requirements and guides for quantifying and reporting the products’ carbon footprint (CFP), along with other sustainability assessment criteria and scoring standards.

This Standard neither modifies nor supersedes laws and regulations. Compliance with this Standard is not a substitute for, and does not assure, compliance with any applicable laws or regulations. Compliance with all applicable laws and regulations is a prerequisite for the manufacturing and marketing of the product.



## 1.2 BACKGROUND

Ceramic tiles are widely used as floor and wall coverings in all types of buildings. While ceramic tiles can be classified into single-fired glazed, double-fired glazed and unglazed (BS EN 14411:2006), their major environmental impacts arise from the energy consumption during the pre-production and firing stages. The operation temperature of the firing process could reach about 1,150 to 1,200°C. Studies found that ceramics are the second highest embodied energy material after concrete, which accounts for 14% of the total embodied energy for buildings. In addition, the manufacturing of ceramic tiles uses different types of chemicals and thus generate significant amount of hazardous pollutants and wastes. With an increasing demand for sophisticated ceramic tile products around the globe, higher firing temperatures and more chemicals are required.

The key environmental evaluation criteria should, therefore, be on global warming, human toxicity and acidification. The purposes of the assessment criteria developed for ceramic tiles are indeed to conserve resources and energy consumption, to minimise the environmental impact through stringent assessment criteria on the production process and use of materials.

## 2. SCOPE

The scope of this Standard is applicable to all ceramic tiles products applied both to the floor and wall covering indoor and outdoor, without structural function, defined in accordance with BS EN 14411:2012 *Ceramic tiles – Definitions, Classification, Characteristics, Evaluation of Conformity and Marking*, which includes tiles produced by extrusion and dry-pressing techniques, decorative pieces, trims and mosaics.

Ceramic tiles are classified with respect to shaping (production method) and level of water absorption. The shaping and water absorption level shall be clearly indicated in the application. **ONE** application is only for **ONE** product series with same water absorption ratio (E) as listed, Type 1:  $E \leq 0.5\%$ ; Type 2:  $0.5 < E \leq 3\%$ ; Type 3:  $3 < E \leq 6\%$ . All the related products have to be listed on the submitted documents. Additives or pigments that could alter the environmental performance of tiles shall also be described in the application.

## 3. DEFINITIONS

<i>Applicant:</i>	Organisations which apply for the label of the CIC Green Product Certification of the Construction Industry Council
<i>ASTM:</i>	American Society for Testing and Materials
<i>BS:</i>	British Standards
<i>Ceramic tile:</i>	A mixture of clays or other inorganic raw materials extruded or pressed into shape and fired at high temperatures to develop the

required properties. The tile may then be glazed or left unglazed depending on its use

*CIC:* Construction Industry Council

*CNAS:* China National Accreditation Service for Conformity Assessment

*Dry-pressed tile:* A type of tile which is shaped by pressing

*EMAS:* Eco-Management and Audit Scheme (EMAS) is an environmental management tool which enables organisations to assess, manage and continuously improve their environmental performance.

*Extruded tile:* A type of tile which is shaped in an extruder to form its shape which is then cut into tiles of predetermined dimensions

*Glaze:* A vitrified covering on the tile product

*HKAS:* Hong Kong Accreditation Service

*HKGBC:* The Hong Kong Green Building Council Limited

*HOKLAS:* The Hong Kong Laboratory Accreditation Scheme

*IARC:* International Agency for Research on Cancer

*ISO:* International Organisation for Standardisation

*MSDS:* Material safety data sheet. To qualify as suitable, MSDS and information therein must not be more than 5-years old

*Post-consumer recycled content:* Consumer waste, generated by end-users and can no longer be used for its intended purpose. Examples include construction and demolition debris, materials collected through recycling programs, discarded products (e.g., furniture, cabinetry, decking), and landscaping waste (e.g., leaves, grass clippings, tree trimmings).

*Pre-consumer recycled content:* Recycled content comes from process waste that is used to make a different product.

*Third-party:* An entity without any financial interest or stake in the sales of the product or service being evaluated or other conflict of interest

## 4. EVALUATION CRITERIA

A product to be assessed shall meet all the minimum requirements of the “Core Criteria” in order to be awarded a “Green” (i.e. a “pass” grade) Label under the Scheme. Bonus points may be awarded if the product meets the “Non-core Criteria”. “Bronze”, “Silver”, “Gold” or “Platinum” Label will be awarded according to the total points accumulated, as shown in Table 1.

*Table 1 Benchmarks for grading*

Points achieved	Grade to be awarded
90 or above	Platinum
80 – 89	Gold
70 – 79	Silver
60 – 69	Bronze
50 – 59	Green
Below 50	No label

All submissions and documentations shall be endorsed by the Chief Executive Officer or other authorised persons of the Applicant to demonstrate conformance to the assessment criteria. All certification, laboratory report and documentation must be valid during the assessment process and labelling period. The validity of all laboratory report and documentation shall be within 5 years from the date of issue. The chemical tests should be conducted by either a third party or the manufacturer, providing that they have obtained ISO 17025 certification or relevant national accreditations, such as HOKLAS or CNAS.

## **4.1 BASIC INFORMATION**

### **4.1.1 Product Information – Core Criteria**

*The Applicant is required to achieve 5 Basic Points under this section.*

#### Requirements

5 Basic Points for providing the following product information on the product packaging, catalogue and/or company website for compliance:

- Instructions for use / installation
- Possible toxicity or health hazards imposed by the chemical components
- Methods of cleaning / maintenance

#### Verification

Documentation related to the product labels, care instructions and other information provided with the product, material safety data sheets (MSDS), web pages and any other information shall be freely available to customers or the public.

## **4.2 CARBON**

### **4.2.1 CFP Quantification**

*The Applicant can achieve maximum 10 Bonus Points under this section.*

#### **4.2.1.1 CFP Quantification – Non-core Criteria**

*The Applicant can achieve maximum 10 Bonus Points under this section.*

#### Requirements

10 Bonus Points for providing the product's CFP value from a product level EPD issued in accordance with ISO 14025:2006, ISO 14067:2018, ISO 21930:2017, GB/T 24067-2024 or BS EN 15804:2012.

#### **OR**

10 Bonus Points for providing the product's CFP value from a product level EPD issued in accordance with BS EN 15804:2012, ISO 14025:2006 or ISO 21930:2017

#### Verification

Either of the following documents shall be provided for verification.

CFP quantification report endorsed by a third-party critical review, in accordance with ISO 14067:2018 or equivalent

#### **OR**

Environmental Product Declaration fulfilling the above requirements

## **4.3 RESOURCE**

### **4.3.1 Circularity**

*The Applicant can achieve maximum 10 Bonus Points under this section.*

#### **4.3.1.1 Recyclability – Non-core Criteria**

##### Requirements

5 Bonus Points for demonstrating that the manufacturer has developed a recycling plan for the product and declared options for reuse, recycling, recovery and disposal. The plan shall include the following and made available to public.

- Designate all homogeneous materials in the product as being intended for technical and/or biological cycles and define the intended cycling pathway(s) for each material.
- Identify potential partners for product reuse, recycling, recovery in accordance with the intended cycling pathway(s).
- For products and materials intended for municipal recycling, the product and/or material must be compatible for municipal cycling systems (e.g., painted plastics and plastic laminated paper are not currently compatible for municipal recycling).
- Instructions for how to cycle the product shall be made publicly available.

##### Verification

Documentation of recycling plan, including, but not limited to product catalogue, MSDS and written declaration.

#### **4.3.1.2 Packaging Requirement – Non-core Criteria**

##### Requirements

5 Bonus Points for minimizing the wastage from all primary packaging materials. The packaging materials shall achieve either of the followings.

The packaging materials shall not contain halogenated plastics

**OR**

The packaging materials shall be comprised of 100% recycled materials, readily recyclable materials or decomposable materials

**OR**

The packaging shall not be impregnated, labelled, coated or otherwise treated in a manner, which would prevent or significantly limit recycling.

##### Verification

Documentation describing the packaging materials used as well as their chemical composition (if any and where applicable), treatment process and recyclability.

### **4.3.2 Waste Management**

*The Applicant can achieve maximum 5 Bonus Points under this section.*

#### **4.3.2.1 Waste Management Plan – Non-core Criteria**

##### Requirements

5 Bonus Points for implementing effective waste management plan detailing the policies, procedures and/or a waste management program covering manufacturing operations. The waste management plan should include but not limited to the following information:

- Initiatives taken to reduce waste generation and improve recovery/recycling of waste
- Initiatives implemented for recovery of post-consumer and/or pre-consumer waste that can be re-introduced into the manufacturing process and
- Other environmental benefits or constraints associated with waste minimisation objectives and processes.

##### Verification

Documentation of waste management programme.

### **4.3.3 Water Management**

*The Applicant can achieve maximum 10 Bonus Points under this section.*

*The Applicants can select one of the options below and comply with any or all the requirements under that option to achieve associated points. Each option is eligible for a maximum 10 Bonus Points.*

#### **Option A:**

#### **4.3.3.1 Water Consumption Reporting – Non-core Criteria**

##### Requirements

5 Bonus Points for reporting both potable and non-potable water usage in the production process of the past year.

##### Verification

Water consumption report, support by water usage data acquired from water meter, water sub-meter, water bill or other equivalent documents.

#### **4.3.3.2 Water Recycling Program – Non-core Criteria**

##### Requirements

5 Bonus Points for developing and implementing water recycling program during the manufacturing process.

### Verification

Documentation demonstrating the implementation of water recycling program, support by drawings, water usage data acquired from water sub-meter or other equivalent documents.

### ***Option B:***

## ***4.3.3.3 Water Management System – Non-core Criteria***

### Requirements

10 Bonus Points for possessing valid certificate under ISO 14046: Environmental management – Water footprint – Principles, requirements and guidelines.

ISO 14046 is a framework for assessing the water footprint of products, processes, and organizations. It provides principles, requirements, and guidelines for conducting and reporting water footprint assessments. It helps organizations evaluate and improve their water management practices.

### Verification

A valid ISO 14046 certificate issued by accredited certification body.

## ***4.3.4 Energy Management***

*The Applicant can achieve maximum 15 Bonus Points under this section.*

*The Applicants can select one of the options below and comply with any or all the requirements under that option to achieve associated points.*

### ***Option A:***

## ***4.3.4.1 Energy Management Plan – Non-core Criteria***

### Requirements

5 Bonus Points for implementing effective energy management policies and procedures and/or an energy management programme, including but not limited to the following items:

- Energy efficiency initiatives: Manufacturer should undertake specific initiatives to reduce energy use and improve energy efficiency throughout their operations. This could include upgrading to more efficient equipment, optimizing production processes, or implementing energy-saving technologies
- Supplier requirements: Manufacturers should extend their energy management efforts to their supply chain by establishing requirements or initiatives for suppliers and contract manufacturers to improve their energy performance where possible

### Verification

Documentation of energy management plan detailing the above, supported by organizational policy or other equivalent documents.

***Option B:***

***4.3.4.2 Energy Management System – Non-core Criteria***

**Requirements**

10 Bonus Points for possessing valid certificate under ISO 50001: Energy management systems — Requirements with guidance for use.

ISO 50001 provides a framework for organizations to establish, implement, maintain, and improve an Energy Management System. The goal is to help organizations improve their energy performance, increase energy efficiency, and reduce energy costs and greenhouse gas emissions. By achieving ISO 50001 certification, manufacturers can demonstrate their commitment to energy efficiency and sustainability

**Verification**

A valid ISO 50001 certificate issued by accredited certification body.

***4.3.4.3 Clean Energy – Non-core Criteria***

**Requirements**

5 Bonus Points for procure or produce renewable electricity or carbon offsets to compensate 5% of total electricity used and greenhouse gas emissions from other energy sources.

The targets can be met via a variety of methods. One or more of the methods listed below may be applied toward achieving the targets.

**i) For electricity**

- Procure or produce renewable electricity to match 5% of the electricity used
- Purchase carbon offsets to compensate for 5% of the resulting greenhouse gas emissions (using grid average emissions factors)

**ii) For greenhouse gas emissions from other energy sources**

- Purchase carbon offsets to compensate for 5% of the resulting greenhouse gas emissions

**Verification**

Calculation report include at least the following information:

- Quantity of electricity consumed with the associated carbon emission factor, supported by electricity bill and grid emission factor
- Quantify of other energy source consumed with the associated carbon emission factor, support by purchase order, declaration letter or other equivalent documents
- Quantity of renewable electricity produced onsite, supported by drawings, submeter reading or other equivalent documents



- Quantity of renewable electricity or carbon offset purchased, support by purchase agreement, carbon offset program certification or other equivalent documents

## 4.4 ENVIRONMENT

### 4.4.1 Environmental Management

*The Applicant is required to achieve 25 Basic Points under this section. Additionally, the Applicant can achieve maximum 15 Bonus Points under this section.*

#### 4.4.1.1 Environmental Management System – Non-core Criteria

##### Requirements

5 Bonus Points for possessing valid certificate under ISO 14001: Environmental management systems — Requirements with guidance for use or EU Eco-Management and Audit Scheme (EMAS).

The target of the environmental management system shall be set to reduce the environmental impacts during the manufacturing process which include but not limited to the reduction of hazardous substance emissions, energy consumption, CO<sub>2</sub> emissions, secondary environmental load, waste management, water management, etc.

ISO 14001 is the international standard which provides an outline of how to meet the environmental policy and objectives for the business of the applicant.

Eco-Management and Audit Scheme (EMAS) is an environmental management tool which enables organisations to assess, manage and continuously improve their environmental performance.

##### Verification

A valid ISO14001 or EMAS certificate issued by accredited certification body.

#### 4.4.1.2 Acidification – Core criteria

##### Requirements

10 Basic Points for demonstrating the following:

For the production of ceramic tiles, the Nitrogen oxides (NO<sub>x</sub>) and Sulphur dioxides (SO<sub>2</sub>) emissions generated from the kilning process shall not exceed the following limits.

*Table 2: Limits of nitrogen oxides and sulphur dioxides*

<i>Parameter</i>	<i>Limit (mg/m<sup>3</sup>)</i>
Nitrogen oxides (NO <sub>x</sub> )	200
Sulphur dioxides (SO <sub>2</sub> )	300

### Verification

Testing report(s) of acidifying emissions in accordance with, including but not limited to EN 14791 (sulphur dioxides) and EN 14792 (nitrogen oxides) test methods.

#### **4.4.1.3 Emission of Fluorides – Non-core Criteria**

### Requirements

10 Bonus Points for the emission of fluorides during the firing stage not exceed 3 mg/m<sup>3</sup>.

### Verification

Testing report(s) of fluorides emissions in accordance with, including but not limited to ISO 15713: stationary source emissions – Sampling and determination of gaseous fluoride content.

#### **4.4.1.4 Particulate Matters – Core Criteria**

### Requirements

10 Basic Points for the air emission of total particulate matters during the manufacturing process less than 30 mg/m<sup>3</sup>.

### Verification

Detailed report(s) of the air emission of particulate matters shall be compiled according to the National and International test methods including but not limited to EN 13284-1. Other related testing methods are also acceptable with justification provided by the applicant.

#### **4.4.1.5 Water Pollutants – Core Criteria**

### Requirements

5 Basic Points for wastewater discharged to water not containing the following substances subjected to the maximum allowable limit below:

- Suspended solids: < 40 mg/L
- Cadmium: < 0.015 mg/L
- Chromium (VI): < 0.15 mg/L
- Iron: < 1.5 mg/L
- Lead: < 0.15 mg/L

### Verification

Testing report(s) showing pollutants concentration in wastewater discharged from the manufacturing plant. Test report(s) shall be complied according to the National and International test methods including but not limited to ISO 5667-17 or APHA 2540D for suspended solids, ISO 8828 for cadmium, ISO 11083 for hexavalent chromium, ISO 6332 for iron, and ISO 8288 for lead.

#### **4.4.2 Regional Product**

*The Applicant can achieve maximum 5 Bonus Points under this section.*

##### **4.4.2.1 Regional Product – Non-core Criteria**

###### Requirements

5 Bonus Points for products that are manufactured within 800km radius of HKSAR by road transportation; within a 1,600km radius by rail transportation; or within a 4,000km radius by sea transportation. The distance is measured by the direct distance, not by actual travel distance.

###### Verification

Documents demonstrating the location of the manufacturer and a map showing the distance between the manufacturer and HKSAR.

#### **4.4.3 Human Toxicity and Ecosystem Impact**

*The Applicant is required to achieve 20 Basic Points under this section. Additionally, the Applicant can achieve maximum 10 Bonus Points under this section.*

##### **4.4.3.1 Hazardous Substances – Non-core Criteria**

###### Requirements

10 Bonus Points for demonstrating the following:

Product shall contain < 0.1% by weight of the following:

- Materials that give rise to dioxins;
- Flaming additives for natural products;
- Halogenated organic solvents;
- Aniline-based amines;
- Aziridine or polyaziridines;
- Alkylphenolethoxylates (APEO) or derivatives (APDs);
- 1,3 butadiene;
- Tar oils (benzo(α)pyrene)
- Pentachlorophenol (PCP)
- Any carcinogenic substances or chemicals that are classified as Group 1, 2A or 2B according to International Agency for Research on Cancer (IARC)<sup>1</sup>

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<sup>1</sup> [Agents Classified by the IARC Monographs, Volumes 1–137 – IARC Monographs on the Identification of Carcinogenic Hazards to Humans](#)

### Verification

Laboratory test report(s) or self-declaration letter. The test shall be performed in accordance with relevant international standards.

#### **4.4.3.2 Heavy metals – Core Criteria**

### Requirements

10 Basic Points for demonstrating the following:

The unglazed tile products shall contain less than 0.1% (by weight of the product) of heavy metals, including lead (Pb), copper (Cu), cadmium (Cd), mercury (Hg), tin (Sn), hexavalent chromium (Cr(VI)), arsenic (As), and antimony (Sb).

Lead, cadmium or antimony can be used in additives for glazing if the total content or release rates of these heavy metals are within the limits listed in Table 3.

*Table 3: Limits of heavy metals for glazing*

Heavy metal	% by weight of glaze	Release rate (mg/m <sup>2</sup> )
Lead (Pb)	< 0.5	< 80
Cadmium (Cd)	< 0.1	< 7
Antimony (Sb)	< 0.25	N.A.

### Verification

Laboratory test report(s) to demonstrate the compliance with the criteria mentioned above. Release rate tests shall be compiled according to the National and International test methods including but limited to BS EN ISO 10545-15 or equivalent.

#### **4.4.3.3 Radioactivity – Core Criteria**

### Requirements

10 Basic Points for demonstrating the following:

The effective concentration of potassium isotope K<sub>40</sub> (C<sub>K</sub>), radium isotope Ra<sub>226</sub> (C<sub>Ra</sub>) and thorium isotope Th<sub>232</sub> (C<sub>Th</sub>) shall satisfy the following requirements:

External Hazard Index, H<sub>ex</sub>:

$$H_{ex} = \frac{C_K}{4200} + \frac{C_{Ra}}{370} + \frac{C_{Th}}{260}$$

Internal Hazard Index, H<sub>in</sub>:

$$H_{in} = \frac{C_{Ra}}{200}$$

where H<sub>ex</sub> shall be ≤ 1.2 and H<sub>in</sub> shall be ≤ 0.9

Products shall be tested based on the requirement as stated in GB 6566-2010 (or latest version); other related testing methods are also acceptable with justification provided by the applicant.

GB 6566-2010 specifies the limits and natural radionuclides in building materials radionuclide radium-226, thorium-232, potassium-40 Test Method for radioactivity.

#### Verification

A detailed laboratory report(s) shall be provided.

### **4.4.3.4 Plasticisers – Non-Core Criteria**

#### Requirements

5 Bonus Points for concentration of phthalate in the product below 0.1% by weight of the product. The limited phthalates including the following types:

- Bis(2-ethylhexyl)phthalate (DEHP)
- Dibutyl phthalate (DBP)
- benzylbutylphthalate (BBP)
- Diisononylphthalate (DINP)
- Diisodecylphthalate (DIDP)
- Di-n-octylphthalate (DNOP)

#### Verification

Laboratory test report(s). Test report(s) shall be compiled according to the National and International test methods.

### **4.4.3.5 Flame Retardants – Non-core Criteria**

#### Requirements

5 Bonus Points for demonstrating that concentration of the flame retardants in the product shall be below 0.1% by weight of the product. The restricted flame retardants including the following types:

- Polybrominated diphenyl ether (PBDEs)
- Polybrominated biphenyls (PBBs)
- Short-chained chlorinated paraffin (SCCP)
- Hexabromocyclododecane (HBCD)

Product shall be tested based on the requirement as stated in BS EN 62321:2023 (or later version); other related testing methods are also acceptable with justification provided by the applicant.

Note:

BS EN 62321 specifies the determination of the levels of brominated flame retardants, polybrominated biphenyls (PBB) and polybrominated diphenyl ethers (PBDE) contained in electrotechnical products.

Verification

Laboratory test report(s).

## 4.5 PERFORMANCE

### 4.5.1 Product Life

*The Applicant can achieve maximum 5 Bonus Points under this section.*

#### 4.5.1.1 Serviceability – Non-core Criteria

Requirements

5 Bonus Points for demonstrating the following:

The product shall meet the quality and durability requirements (including abrasion resistance, frost resistance, water absorption, chemical resistance, break strength, stain resistance) according to related standards of International Organisation for Standardisation (ISO), American Society for Testing and Materials (ASTM), Chinese National Standard (GB).

*Table 4: Related standards for tests of serviceability*

Test	ASTM	ISO	GB
Abrasion Resistance	ASTM C 1027	ISO 10545	GB/T3810, GB/T35610-2017, TCECS 10036-2019
Frost Resistance	ASTM C 1026		
Water Absorption	ASTM C 373		
Chemical Resistance	ASTM C 650		
Break Strength	ASTM C 648		
Stain Resistance	ASTM C 1378		

Verification

Laboratory test report(s).

## **4.6 INNOSMART**

### **4.6.1 Innovations & Additions – Non-core Criteria**

*The Applicant can achieve maximum 5 Bonus Points under this section.*

#### **Requirements**

5 Bonus Points for achieving significant, measurable environmental performance using new practices, technology and strategy not addressed in this Standard.

#### **OR**

Demonstrating exemplary performance in any of the existing assessment criteria.

The benefits of environmental performance can be achieved throughout the lifecycle of the products, covering the product, construction process, use and end of life stage.

#### **Verification**

Report with a maximum length of 1,000 words, outline the objectives, solution and evaluation of the performance achieved by proposed Smart and Innovative Technologies.

#### **AND**

Include attachments that provide evidence of implementation, along with relevant technical specification that support the claims made in the report.

## 5. SCORING

The points for meeting each criterion stated in this Standard are summarized below.

*Table 5: Points to be awarded under the assessment criteria of this Standard*

Label	Evaluation Criteria		Points		Related BEAM Plus Credits
			Basic	+Bonus	
	Product Information [CORE]		5	-	
Carbon	CFP Quantification		-	+5/+10	MW 10
Resource	Circularity	Recyclability	-	+5	
		Packaging Requirement	-	+5	
	Waste Management	Waste Management Plan	-	+5	
	Water Management	Water Consumption Reporting	-	+5/+10	
		Water Recycling Program			
		Water Management System			
	Energy Management	Energy Management Plan	-	+5/+10	
		Energy Management System			
		Clean Energy	-	+5	
Environment	Environmental Management	Environmental Management System	-	+5	
		Acidification [CORE]	10	-	
		Emission of Fluorides	-	+10	
		Particulate Matters [CORE]	10	-	
		Water Pollutants [CORE]	5	-	
	Regional Product	Regional Product	-	+5	MW 8
	Human Toxicity and Ecosystem Impact	Hazardous Substances	-	+10	
		Heavy Metals [CORE]	10	-	
		Radioactivity [CORE]	10	-	
		Plasticisers	-	+5	
		Flame Retardants	-	+5	
Performance	Product Life	Serviceability	-	+5	MW 4
InnoSmart	Innovations & Additions		-	+5	IA
		<b>Total:</b>	<b>50</b>	<b>+100</b>	

Related BEAM Plus Credits refer to these relevant credits under BEAM Plus New Buildings Version 2.0, as listed below.

- MW 4: Design for Durability and Resilience
- MW 8: Regional Materials
- MW 9: Use of Green Products.
- MW 10: Life Cycle Assessment
- Innovations & Additions
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