

CONSTRUCTION INDUSTRY COUNCIL

CIC GREEN PRODUCT CERTIFICATION

Assessment Standard

Technical Requirements

Ready-mixed Concrete



(Version 2)

Copyright © 2026 Construction Industry Council

All rights reserved. No part of this document may be reproduced, stored in a retrieval system or transmitted, in any form or by any means, whether electronic or mechanical, including photocopying and recording, without the written permission of the Construction Industry Council. If there is any inconsistency or ambiguity between the English version and the Chinese version, the English version shall prevail.

Ready-mixed Concrete

Summary of Assessment Criteria

CORE CRITERIA

Criteria	Requirements	Verification	Point		Index
			Basic	+Bonus	
CARBON					
CFP Quantification	Provide a life cycle assessment report with the carbon footprint of products (CFP) in kgCO2€/m³of product, covering at least A1 to A3 and meet the requirement in Table 3.	CFP quantification report OR Environmental Product Declaration (EPD)	50	+10/+20 +30/+40	4.1.1
		Subtotal:	50	+40	

NON-CORE CRITERIA

Criteria	Requirements	Verification	Points	Index												
			+Bonus													
RESOURCE																
Solid Waste Reuse	Implement a waste management plan to recycle concrete waste generated during the production process at the concrete batching plant, thereby reducing waste disposal to landfill.	Self-declaration letter, waste management plan, and supporting documents (e.g. trip ticket, delivery note, etc.)	+5	4.2.1												
Recycled Materials	Achieve one of the required minimum percentage of supplementary cementitious materials (SCM) or recycled aggregates in the concrete mix.	Concrete mix details with supporting documents (e.g. declaration letter, purchase order, etc.)	+5	4.2.2												
	<table><tr><th>Eligible SCM or Recycled Aggregates</th><th>% of SCM or Aggregates</th></tr><tr><td>Pulverised Fuel Ash (PFA) as SCM in concrete</td><td>25%</td></tr><tr><td>Ground Granulated Blast-furnace Slag (GGBS) as SCM in concrete</td><td>40%</td></tr><tr><td>Silica Fume (SF) as SCM in concrete</td><td>5%</td></tr><tr><td>Recycled aggregates in C20 concrete mix</td><td>100%</td></tr><tr><td>Recycled aggregates in C25-35 concrete mix</td><td>20%</td></tr></table>				Eligible SCM or Recycled Aggregates	% of SCM or Aggregates	Pulverised Fuel Ash (PFA) as SCM in concrete	25%	Ground Granulated Blast-furnace Slag (GGBS) as SCM in concrete	40%	Silica Fume (SF) as SCM in concrete	5%	Recycled aggregates in C20 concrete mix	100%	Recycled aggregates in C25-35 concrete mix	20%
	Eligible SCM or Recycled Aggregates				% of SCM or Aggregates											
	Pulverised Fuel Ash (PFA) as SCM in concrete				25%											
	Ground Granulated Blast-furnace Slag (GGBS) as SCM in concrete				40%											
	Silica Fume (SF) as SCM in concrete				5%											
	Recycled aggregates in C20 concrete mix				100%											
Recycled aggregates in C25-35 concrete mix	20%															
ENVIRONMENT																
Regional Materials	Meet 95 % localisation degree of raw materials.	Self-prepared table with supporting documents (e.g. purchase order, location map, etc.)	+5	4.3.1												
Use of Green Product	Product with the use of at least one certified green raw materials.	Green product certification of the raw material used with supporting documentation (e.g. declaration letter, purchase order, delivery note, etc.).	+5	4.3.2												

Criteria	Requirements	Verification	Points	Index
			+Bonus	
PERFORMANCE				
Advancement	Corrosion Prevention: The soluble chloride ion content should not exceed 0.2% of the total weight of the concrete.	Laboratory test report(s), calculation report, or disclaimed document	+5	4.4.1
INNOSMART				
Innovations & Additions	Adopt new practice, technology and strategy; <i>OR</i> Achieve exemplary performance	Narrative with supporting documents	+5	4.5.1
		Subtotal:	+10 (Maximum)	

TABLE OF CONTENTS

1. INTRODUCTION.....	1
1.1. PURPOSE.....	1
1.2. BACKGROUND AND SCOPE	2
2. DEFINITIONS & ACRONYMS	2
2.1. TERMS RELATING TO READY-MIXED CONCRETE PRODUCTION.....	2
2.2. TERMS RELATING TO LIFE CYCLE ASSESSMENT (LCA)	3
3. CFP STUDY – PRODUCT CATEGORY RULE (PCR)	3
3.1. GOAL.....	3
3.2. PRODUCT DESCRIPTION AND DECLARED UNIT	3
3.3. SYSTEM BOUNDARY	4
3.3.1. Overview of Process Map of Ready-Mixed Concrete Manufacturing	4
3.3.2. Sources of GHG Emissions	6
3.3.3. Guidelines for Inclusion of Similar Products	11
3.4. PROVISIONAL CERTIFICATION	12
4. REQUIREMENTS.....	13
4.1. CARBON	13
4.1.1. CFP Quantification - Core Criteria.....	13
4.2. RESOURCE	14
4.2.1. Solid Waste Reuse – Non-core Criteria.....	14
4.2.2. Recycled Materials – Non-core Criteria	15
4.3. ENVIRONMENT.....	16
4.3.1. Regional Materials – Non-core Criteria	16
4.3.2. Use of Green Product – Non-core Criteria	17
4.4. PERFORMANCE.....	17
4.4.1. Advancement – Non-core Criteria.....	17
4.5. INNOSMART.....	18
4.5.1. Innovations & Additions – Non-core Criteria	18
5. SCORING.....	20
6. REFERENCES.....	21

1. INTRODUCTION

1.1. PURPOSE

The CIC Green Product Certification (the “Scheme”) is a green product labelling scheme, owned by the Construction Industry Council (CIC) and implemented by the Hong Kong Green Building Council (HKGBC). The primary goal of the scheme is to support Hong Kong’s transition to a low-carbon economy by encouraging the adoption of environmentally friendly construction practices.

With the CIC Green Product Certification, various stakeholders, including consumers, building professionals, construction practitioners, and policymakers, can easily and unequivocally identify environmentally preferable construction materials and building products. This certification serves as a reliable indicator of a product’s sustainability, helping to drive market demand for greener options.

To ensure the credibility and effectiveness of the certification, the CIC and the HKGBC has jointly developed this Assessment Standard (the “Standard”), which sets out the assessment criteria and their benchmarks to govern the application and award of a grade under the Scheme. The comprehensive assessment evaluates the overall sustainability of construction materials and building products across multiple dimensions. These dimensions include carbon footprint, environmental impact, resource efficiency, technical performance, and the use of smart manufacturing technologies.

The Standard are divided into two main parts:

- General Requirements (Refer to General Requirements provided in separate documents). This part introduces the Scheme's framework, outlines the application procedure, and details the grades.
- Technical Requirements (This document refers). This part defines the principles, requirements, and guides for quantifying and reporting the products’ carbon footprint (CFP), along with other sustainability assessment criteria and scoring standards.

This Standard neither modifies nor supersedes laws and regulations. Compliance with this Standard is not a substitute for, and does not assure, compliance with any applicable laws or regulations. Compliance with all applicable laws and regulations is a prerequisite for the manufacturing and marketing of the product.

The Scheme is owned by the Construction Industry Council (CIC), 38/F, COS Centre, 56 Tsun Yip Street, Kwun Tong, Kowloon, Hong Kong; and operated by Hong Kong Green Building Council (HKGBC), 1/F, Jockey Club Environmental Building, 77 Tat Chee Avenue, Kowloon Tong, Hong Kong, Phone: +852 3994 8888, Email: cicgpc@hkgbc.org.hk

1.2. BACKGROUND AND SCOPE

Ready-mixed concrete is one of the most widely used building materials globally, essential for construction applications. The emission hotspot for concrete manufacturing arises from cement, a crucial component in the formulation of ready-mixed concrete and is linked to substantial carbon emissions owing to the calcination process from cement production. The cement industry is responsible for approximately 7% of global anthropogenic carbon dioxide (CO₂) emissions and ranks as the third-largest industrial consumer of energy (IEA, 2018). The key opportunities for decarbonization in ready-mix concrete primarily lie in reducing the quantity of cement used and minimizing manufacturing emissions for cement. For example, the adoption of green cement with Supplementary Cementitious Materials (SCMs) is recommended.

This standard applies to ready-mixed concrete across a range of concrete grades from C20 to C80. The classification of concrete grades shall adhere to the criteria stipulated in the "Code of Practice for Structural Use of Concrete 2013 (2020 Edition)" (BD, 2020) and "General Specification for Civil Engineering Works Volume 2, 2020 Edition" (CEDD, 2020).

2. DEFINITIONS & ACRONYMS

2.1. TERMS RELATING TO READY-MIXED CONCRETE PRODUCTION

Aggregates: Aggregates are granular materials used in construction, which can either be naturally sourced or recycled from old concrete. Aggregates can be divided into two categories, namely coarse aggregate which mainly retains on a 5mm test sieve, and fine aggregate which mainly passes a 5mm test sieve, in accordance with ISO 3310-2:2000 or ISO 3310-2:1999 standards. (CEDD CS3, 2016)

Cement: A hydraulic binder, i.e. a finely ground inorganic material which, when mixed with water, forms a paste which sets and hardens by means of hydration reactions and, which after hardening, retains its strength and stability even under water. (BS EN 197-1:2011)

Chemical Admixtures: This class of admixtures includes those soluble chemicals that are often added to a concrete mixture for improving the concrete performance and modifying a concrete product to desired properties. (Li, 2011)

Ground Granulated Blast-furnace Slag (GGBS): By-product of iron and steel making. During the production of iron and steel, fuel, ore and limestone are supplied to a blast furnace, i.e. a basic oxygen furnace or an electrical arc furnace. (Li, 2011)

Pulverized Fly Ash (PFA): By-product of a coal-based power generating plant. According to the composition, PFA can be divided into two categories, namely, low calcium PFA, which uses anthracite coal as the fuel for power generation, and high calcium PFA, which is obtained by the burning of lignite coal. (Li, 2011)

<i>Silica Fume (SF):</i>	SF is a by-product of induction arc furnaces in the silicon metal and ferrosilicon alloy industries. SF is one of the most commonly used SCM materials in concrete production. The strength gain mechanisms for SF are particle packing and pozzolanic reaction. (Li, 2011)
<i>Substitution Rate (SR):</i>	The percentage of supplementary cementitious materials used to replace the content of cement.
<i>Supplementary Cementitious Material (SCM):</i>	Mineral substances that are added to concrete during mixing process. The primary source of SCMs is industrial by-products, such as fly ash from power generation plants, and ground granulated blast-furnace slag from the iron and steel industry. Substitution of SCMs can reduce the cement content, improve the strength of concrete products, and reduce the permeability of a structure. (Kosmatka et al., 2003)

2.2. TERMS RELATING TO LIFE CYCLE ASSESSMENT (LCA)

For terms related to LCA please refer to General Requirements.

3. CFP STUDY – PRODUCT CATEGORY RULE (PCR)

3.1. GOAL

The goal of carrying out a CFP study is to calculate the potential contribution of a specific ready-mixed concrete product to climate change, expressed as CO_{2e}, by quantifying all significant GHG emissions and removals over the ready-mixed concrete product's life cycle.

The CFP study reports submitted by Applicants will be evaluated by Validation and Verification Body. This is facilitated by identical CFP quantification and communication requirements under the same product category as stipulated in Annex C of ISO 14067:2018.

This section sets the PCR of ready-mixed concrete products for CFP quantification and reporting under the Scheme following the four phases of life cycle assessment (LCA), i.e. goal and scope, LCI, LCIA, and life cycle interpretation. Applicants should refer to the principles and methodology detailed in ISO 14067:2018 and WBCSD (2011) for CFP quantification and reporting.

3.2. PRODUCT DESCRIPTION AND DECLARED UNIT

The CFP study should be conducted on a per-product basis. Refer to Section 1.2 for the description of ready-mixed concrete product covered under this PCR.

The functional unit is defined as 1m³ of the specific ready-mixed concrete product. The CFP shall be reported in kgCO_{2e}.

The CFP Study shall include at least the following description of the product

- Mix composition
- Specified compressive strength

3.3. SYSTEM BOUNDARY

The PCR is developed to capture the product stage A1-A3 (Cradle-to-gate) as defined in ISO 14025:2006, ISO 14067:2018, BS EN 15804:2012, ISO 21930:2017, GB/T 24067-2024.

3.3.1. Overview of Process Map of Ready-Mixed Concrete Manufacturing

The key unit processes of ready-mixed concrete manufacturing within the stipulated system boundary are presented in Figure 1 for CFP quantification. Ready-mixed concrete is composed essentially of portland cement, sand, coarse aggregates (e.g. gravel, crushed stone) and water. SCM, such as PFA, SF and GGBS, are added to improve the performance of a concrete product. The raw materials are often manufactured outside a concrete batching plant and transported to the plant by truck, barge or train. At most of the plants, cement is transferred pneumatically to storage silos by air blower, while the aggregates are transferred to storage bins by belt conveyer, front-end loader or bucket elevator. From the material storages, cement, aggregates and water are fed by gravity to a weigh hopper, where the raw materials are properly mixed and blended. Through the cement hydration process, the blended mixture starts to create a hard and porous substance namely, ready-mixed concrete. The ready-mixed concrete is loaded to a mixer truck and then delivered to site.

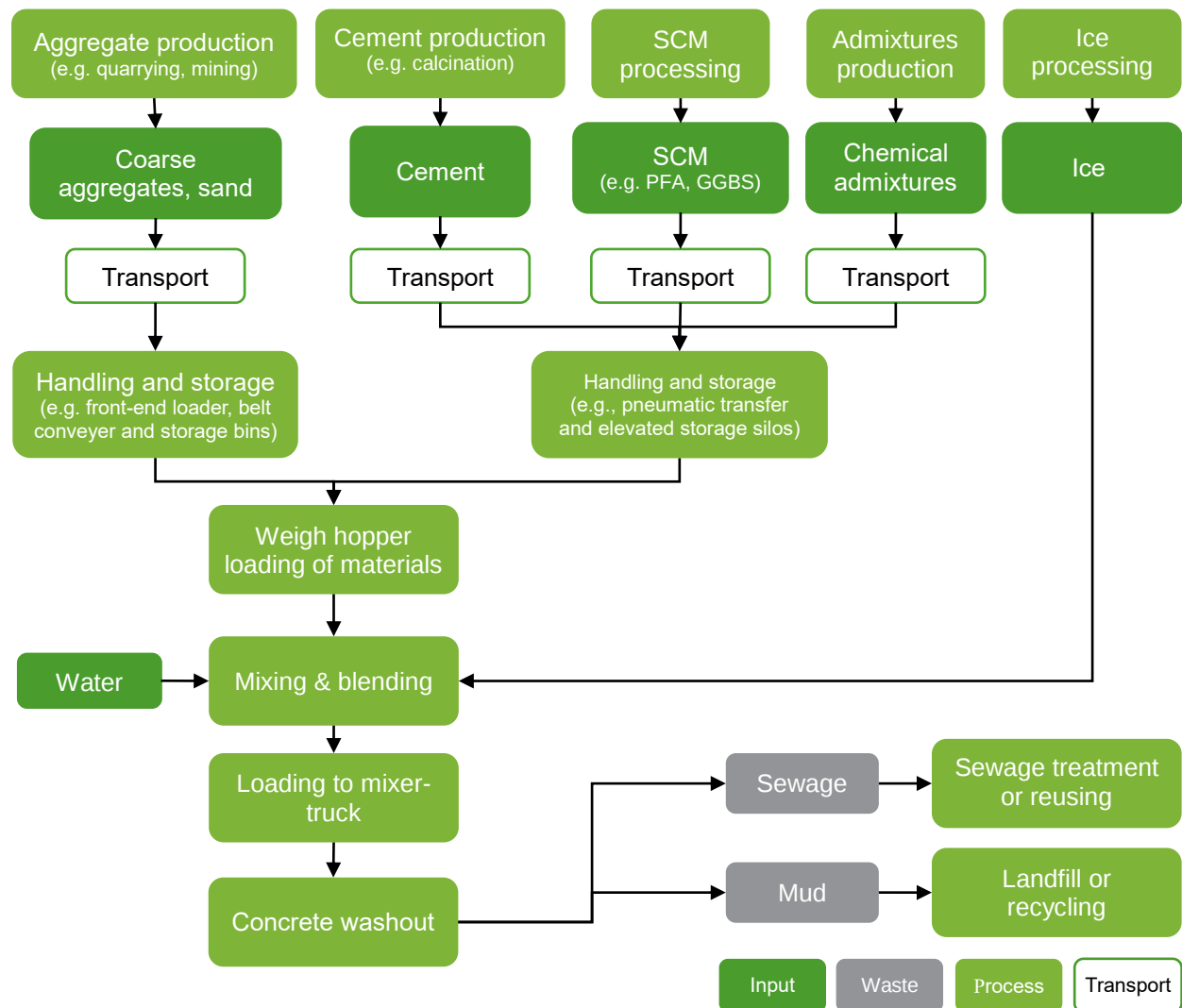


Figure 1 Process Map of Ready-mixed Concrete Manufacturing¹

¹ The figure shows a typical concrete production process. There are some other technologies, for example the blending equipment on construction site into which the raw materials are quantified manually and fed in with a small amount.

3.3.2. Sources of GHG Emissions

The qualitative and quantitative data for inclusion in the life cycle inventory shall be collected for all unit processes that are included in the predefined system boundary and process map. The assessment and reporting of GHG emissions and removals of cement are divided into direct emissions and indirect emissions.

Direct vs. Indirect Emissions

The direct emissions stem from sources that are owned or controlled by the material supplier. The indirect emissions originate from sources that are controlled by third parties, but they are nonetheless related to the activities of the material supplier.

WBCSD (2013b)

The GHG assessment framework is developed based on the ISO 14067:2018 “Greenhouse gases — Carbon footprint of products — Requirements and guidelines for quantification”. The Applicant is required to quantify and report the carbon footprint of a specific ready-mixed concrete product using the CFP quantification tool (in Excel format) provided under the Scheme or providing an EPD report compliance with applicable standards, including ISO 14025:2006, ISO 14067:2018, BS EN 15804:2012, ISO 21930:2017, GB/T 24025-2009 or GB/T 24067-2024.

The assessment of the GHG emissions generated and removed throughout the ready-mixed concrete product processes shall be made based on an attributional approach, i.e. by assessing the carbon contents associated with inputs and outputs of a specific process. For instance, the GHG emissions of by-product gases, either for internal or external use, should first be subtracted within the process boundary. Subsequently, the GHG emitted from the fuel combustion and chemical reduction owing to the use of the by-product gas associated with the assessed product should be assessed and reported in the subsequent processes.

3.3.2.1. Direct Emissions

The sources of direct GHG emissions include combustion of fuels.

i) Combustion of Fuels

GHG emitted from combustion of fuels is reported separately, by the following application types, to provide flexibility in the aggregation of emissions:

- Raw material preparation (e.g., bought raw materials, handling and storage)
- On-site transportation
- Equipment
- Room heating / cooling
- On-site power generation

Carbon in fuels is assumed to be fully oxidized. The resulting overestimation of emissions will usually be small and can be neglected in the CFP assessment. The fuels used in concrete production are categorized into conventional, alternative and biomass fuels for carbon footprint quantification and reporting. If the electrical power is generated by third parties where the activities are not owned or controlled by the material manufacturers and suppliers, it should be referred to the “external electricity production” under indirect emissions.

Conventional Fuels

Conventional fuels are fossil fuels including, e.g. coal, petroleum coke, fuel oil and natural gas. The preferred approach is to calculate CO_{2e} from conventional fuels (the same applies to alternative fuels) based on fuel consumption, lower heating values, and matching CO_{2e} emission factors. Fuel consumption and lower heating values of fuels should be regularly measured at the plant level. It is important to note that the applied heating value always has to match the status of the fuel, especially with respect to the correct moisture content during its weighing (raw coal or dried coal).

Default emission factors per GJ lower heating value are extracted from IPCC (2006 and 2019) and listed in the CFP quantification tool. Manufacturers are encouraged to use the plant or country specific emission factors if reliable data is available. The emission factor of fuels shall be based on the total carbon content. Direct calculation of emissions based on fuel consumption (in tonnes) and fuel carbon content (in percent) is acceptable on condition that the material variations in the composition of fuel, and especially its water content, are adequately accounted for.

Alternative Fuels

A variety of alternative fuels are increasingly used which are typically derived from waste and therefore, without this application, the waste would have to be disposed of in some other forms, usually by landfilling or incineration. Alternative fuels include fossil fuel-based fractions, such as waste oil and plastics, and biomass fractions, such as waste wood and sewage sludge. They serve as a substitute for conventional fossil fuels, and IPCC 2006 guidelines for national GHG inventories require the following:

- The amount of GHG taken up in biomass and the equivalent amount of GHG emissions from the biomass at the point of complete oxidation result in zero net GHG emissions when biomass carbon is not converted into methane, non-methane volatile organic compounds, or other precursor gases.
- GHG emissions from fossil fuel-derived wastes (also called alternative fossil fuels), in contrast, is not a priori climate neutral. Direct GHG emissions from the combustion of alternative fossil fuels shall, therefore, be calculated and included in the total of direct emissions.
- GHG emissions from mixed fuels with biomass and fossil fraction (e.g. pre-treated industrial and/or domestic wastes), a split between the fossil and non-fossil fraction of the fuel, should be established and the emission factors applied to the appropriate fractions.
- CO_{2e} emission factors shall be specified at the plant level where practical. In the absence of any plant or company specific data, manufacturers shall use the default emission factors provided in the CFP quantification tool in accordance with the IPCC.

Emissions from Refrigerants

Some concrete batching plants use refrigerants to produce ice for providing extra water content and controlling temperature of concrete. However, applicants are not required to quantify their CO₂ emissions related to the use of refrigerants, because consumption of ice and the induced emissions are insignificant. However, applicants should be prepared to demonstrate that their ice processing has no significant impact on their overall CO₂ emissions (less than 1% of the plant's overall CO₂ emissions).

3.3.2.2. Indirect Emissions

Key indirect GHG emissions arising from the production of ready-mixed concrete products include: (i) external production of electricity consumed by concrete manufacturers; (ii) production of bought raw materials and energy commodities; (iii) off-site transportation of raw materials to manufacturing plant; and (iv) land use change.

i) External Electricity Production

When a supplier of grid electricity can deliver a specific electricity product with specific life cycle data and guarantee that the electricity sale and the associated GHG emissions are not double counted, life cycle data for that electricity product shall be used. When the supplier of electricity does not provide specific GHG data for the specific electricity product, the GHG emissions associated with the national grid where the life cycle stage occurs shall be used. Where a country does not have a national grid but has several unconnected grids or several countries share a common grid, GHG emissions associated with the relevant grid from which the electricity is obtained shall be used. If specific life cycle data on a process within the electricity supply system are difficult to access, data from recognised databases may be used.

The GHG emissions shall include: the emissions arising from the generation of electricity, e.g. combustion of fuels, and generation of electricity lost in transmission and distribution in the grid; upstream GHG emissions (e.g. the mining and transport of fuel to the electricity generator or the growing and processing of biomass for use as a fuel); and downstream GHG emissions (e.g. the treatment of waste arising from the operation of nuclear electricity generators or treatment of ashes from coal fired electricity plants).

ii) Production of Bought Raw Materials and Energy Commodities

GHG emissions and removals associated with the use of raw materials such as cement, fine aggregates, coarse aggregates, etc. in the production of the concrete product shall be calculated by multiplying the consumption of those raw materials by the embodied carbon emission factors adopted from the Inventory of Carbon and Energy (ICE) provided in the CFP quantification tool. Primary emission factors should be used if data are available. Please refer to “Data Requirement” for details about the selection of data sources.

GHG emissions from the mining and production of energy commodities, such as coal, natural gas, oil, petcoke, etc., used in the concrete manufacturing process should also be accounted for under the indirect emissions. Applicants should apply

the emission factor provided by region specific databases or well recognized sources (e.g. Ecoinvent, China Energy Statistical Yearbook, Japan CFP database, etc.).

iii) Off-site Transportation of Raw Materials to Manufacturing Plant

Applicants are required to specify the mode of transportation (e.g. road, rail, water or aircraft), type of activity data, vehicle type, distance travelled, fuel used, etc. to measure the GHG emissions associated with off-site transportation of raw materials to the manufacturing plant (see Figure 2). When transportation is outside Hong Kong or the fuel consumption of non-road transport is not known, the fuel / distance-based approach is applicable to the case. The transport emissions associated with the cement product can be measured by adopting the WRI and WBCSD’s protocol, namely “GHG Emissions from Transport or Mobile Sources”² (version 2.7, 2024) or equivalent resources if deemed appropriate. The fuel-based approach only applies to the case when the transportation happens within Hong Kong and the fuel consumption data are known. The fuel-based emission factors can be obtained from the EPD and EMSD guideline, namely “Guidelines to Account for and Report on Greenhouse Gas Emissions and Removals for Buildings (Commercial, Residential or Institutional Purposes) in Hong Kong”³ (2010 Edition). Fuel consumption data can also be estimated based on the energy consumption indicators as provided by EMSD Energy Consumption Indicator⁴.

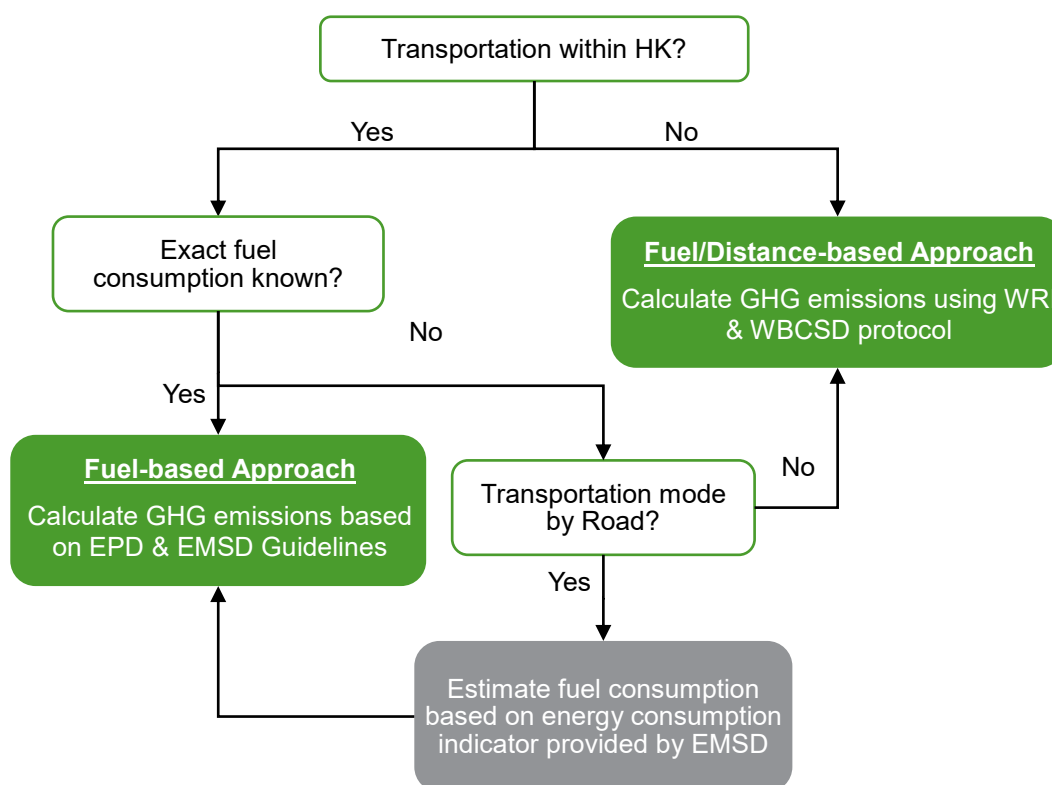


Figure 2 Method Selection for Off-Site Transportation Emission Calculation

² The tool is accessible at: <https://ghgprotocol.org/calculation-tools-and-guidance>

³ The guidelines are accessible at: www.epd.gov.hk/epd/sites/default/files/epd/english/climate_change/files/Guidelines_English_2010.pdf

⁴ The indicators are accessible at: <https://ecib.emsd.gov.hk/index.php/en/online-benchmarking-tools/transport-sector>

iv) Land Use Change

The GHG emissions and removals occurring as a result of direct land use change shall be assessed in accordance with internationally recognised methods such as the IPCC Guidelines for National Greenhouse Gas Inventories and included in the CFP. If plant-specific data are applied, they shall be transparently documented in the CFP study report. If a national approach is used, the data shall be based on a verified study, a peer reviewed study or similar scientific evidence, and shall be documented in the CFP study report. Indirect land use change can be ignored in CFP studies under the CIC Green Product Certification.

Table 1: Parameters and Data Sources for Calculating the Carbon Footprint of Ready-mixed Concrete Products

Emission components		Parameters	Units	Sources of parameters
Direct Emissions	<i>Fuels Combustion</i>			
	Conventional fuels	Fuel consumption	t	Measured at plant level
		Lower heating value	GJ/t fuel	Measured at plant level
		Emission factor	tCO ₂ e/GJ fuel	IPCC defaults, or measured
	Alternative fossil fuels	Fuel consumption	t	Measured at plant level
		Lower heating value	GJ/t fuel	Measured at plant level
		Emission factor	tCO ₂ e/GJ fuel	IPCC defaults, or measured
	Biomass fossil fuels	Fuel consumption	t	Measured at plant level
		Lower heating value	GJ/t fuel	Measured at plant level
Emission factor		tCO ₂ e/GJ fuel	Default = 0 kg CO ₂ e	
Indirect Emissions	External electricity production	Power bought from external grid	GWh	Measured at plant level
		Emission factor	tCO ₂ e/GWh	Applicant-specific value or country grid factor
	Production of bought raw materials and energy commodities	Net raw materials and energy commodities purchased	t	Measured at plant level
		Emission factor	tCO ₂ e/t	Default factor / Input
	Off-site transportation of raw materials to manufacturing plant	Mode of transportation Type of activity data Vehicle type Distance travelled Fuel consumed Emission factor	Measured using WRI & WBCSD protocol / EPD & EMSD Guidelines	
Land use change	Emission factor	Measured in accordance with IPCC Guidelines		

3.3.3. Guidelines for Inclusion of Similar Products

Similar products manufactured at one or multiple locations owned by the same manufacturer that fall under the same PCR may be incorporated under a single group product certification, contingent upon the core manufacturing processes being fundamentally the same.

To be qualified under group certification, the products shall comply with the following:

- All products must exhibit the same specified compressive strength
- All products must meet the same benchmark level under Carbon Label.

Applicants can select the type of group certificate that best suits their requirements. The available options and the criteria for grouping products or plants are outlined in Table 2. The flowchart in Figure 3 demonstrates the process of selecting different certificates.

Table 2: Types of Certificates and Related Requirements Available for Ready-mixed Concrete

Certification Type	Definition	Criteria
Single Product, Single Plant / Single Product, Multi Plant	A specific ready-mixed concrete product manufactured either at a single plant or several (or all) of the plants of one manufacturer.	- The mix design should be identical and consistent, including the proportions of cementitious materials, SCM, aggregates, water, and chemical admixtures - The allowable tolerance of mix variation in the manufacturing process shall not exceed 5% - The variation in CFP among all the grouped products shall be within 10%.
Multi-Product, Single Plant / Multi-Product, Multi-Plant	A group of ready-mixed concrete produced either at a single plant or several (or all) of the plants of one manufacturer.	- The mix design should include the same types of raw materials, including cementitious materials, SCM, aggregates, water, and chemical admixtures - The variation in CFP among all the grouped products shall be within 10%.

Once the Applicant chooses to apply through the group certification, the data reporting for the grouped products shall follow either one of the below approaches. For any changes in materials where the recalculated CFP remains in the same rating and within the variation limits stipulated in Table 2, the existing certificates shall remain valid and no reassessment will be required.

- **Weighted Average Calculation:** The average must be weighted according to the production volumes of the included products, if applicable. This means that products with higher production volumes will have a greater influence on the overall average, providing a more accurate representation of environmental performance.

- **Worst-Case Reporting:** If a single value is selected for each impact category across all products, the reported value should reflect the worst performance within the range of variation.

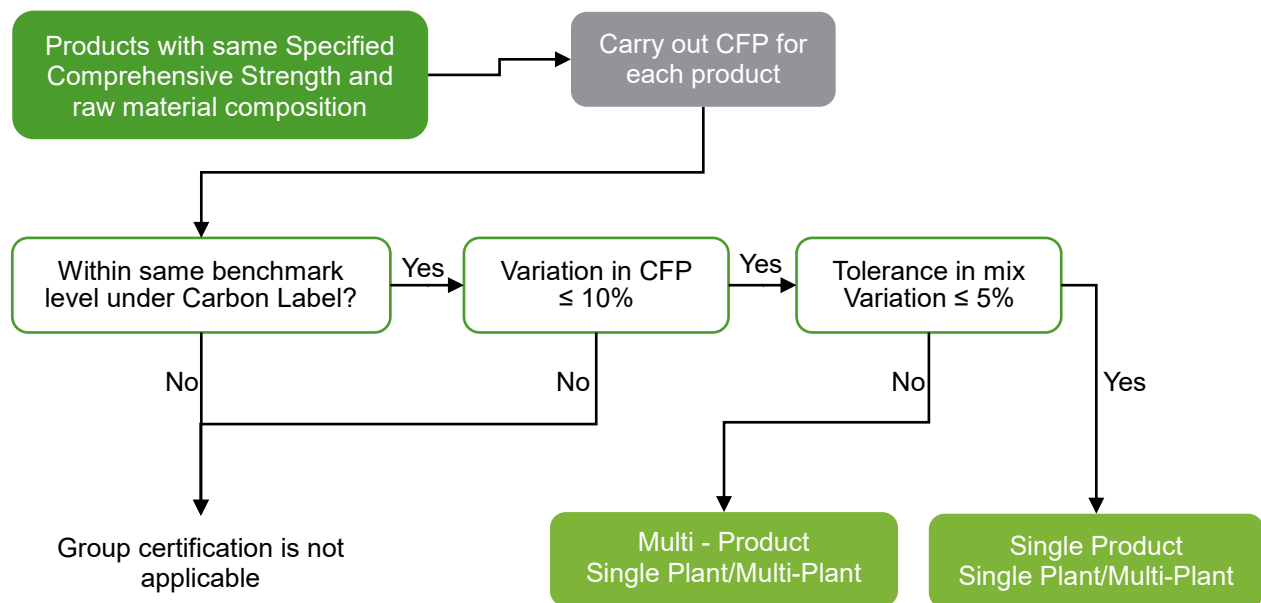


Figure 3 Process of selecting different certificates.

3.4. PROVISIONAL CERTIFICATION

Upon the request of Applicants, a provisional certificate of CIC Green Product Certification (the “Provisional Certificate”) might be issued by HKGBC before an official Certificate of CIC Green Product Certification is awarded under special circumstances. To apply for a Provisional Certificate, Applicants should follow the application process as stated in General Requirements with a letter that states the special circumstances.

The special circumstances are defined as below.

- In cases where new design mixes that do not have a green product certificate is requested for a project’s interim period.
- In case where a new concrete batching plant has been established with production data less than 1 year.

The Provisional Certificate can be applied with at least one month of production data. The validation period of Provisional Certificate is limited to six months. The Applicant must apply for the official Certificate of CIC Green Product Certification by submitting a re-assessment of the CFP within the valid Provisional Certificate period. The CFP re-assessment can be carried out through either Carbon Auditing Route or EPD Route, as stated in General Requirements.

4. REQUIREMENTS

All submissions and documentations shall be endorsed by the Chief Executive Officer or other authorised persons of the Applicant to demonstrate conformance to the assessment criteria. All certification, laboratory reports, and documentation must be valid during the assessment process and labelling period. The date of issue of all laboratory reports and documentation shall be within 5 years from the first application submission date.

If the certification expires during the labelling period or upon renewal, the applicant is required to provide an updated and valid certification. Failure to resubmit the required certification will result in the revocation of CIC Green Product Certificate without compensation.

The chemical tests should be conducted by either a third party or the manufacturer, providing that they have obtained ISO 17025 certification or relevant national accreditations, such as HOKLAS or CNAS.

4.1. CARBON

4.1.1. CFP Quantification - Core Criteria

The Applicant is required to achieve 50 Basic Points under this section. Additionally, the Applicant can achieve maximum 40 Bonus Points under this section.

Requirements

Manufacturers shall provide a life cycle assessment report to quantify and report the carbon footprint of products (CFP) following the guidance stated in the General Requirements and detailed methodology documented in Section 3. A CFP study report should be prepared conforming ISO 14067:2018 or GB/T 24067-2024.

OR

The Applicant shall provide the product's CFP value from a product-level EPD certified in accordance with ISO 14025:2006, ISO 14067:2018, BS EN 15804:2012, ISO 21930:2017, GB/T 24025-2009 or GB/T 24067-2024. The EPD shall demonstrate the GHG emissions covering the system boundary specified in Section 3.

The benchmark for ready-mixed concrete products is listed in Table 3 below.

*Table 3: Benchmark for Ready-mixed Concrete
(The values shall be rounded to the nearest integer)*

Concrete Grade	CFP (kgCO ₂ e/m ³)								
	C20	C30	C35	C40	C45	C50	C60	C70	C80
50 Point + 40 Bonus	≤206	≤227	≤248	≤268	≤286	≤303	≤339	≤375	≤375

50 Point + 30 Bonus	207-229	228-252	249-275	269-299	287-319	304-338	340-378	376-419	376-419
50 Point + 20 Bonus	230-253	253-279	276-305	300-330	320-352	339-374	379-418	420-463	420-463
50 Point + 10 Bonus	254-277	280-306	306-335	331-363	353-386	375-410	419-458	464-507	464-507
50 Point	≥278	≥307	≥336	≥364	≥387	≥411	≥459	≥508	≥508

Verification

To obtain the points under this criterion, the following documents shall be provided for verification:

- CFP quantification report in accordance with ISO 14067:2018, GB/T 24067-2024, OR
- Product-level Environmental Product Declaration (EPD) in accordance with ISO 14025:2006, ISO 14067:2018, BS EN 15804:2012, ISO 21930:2017, GB/T 24025-2009 or GB/T 24067-2024.

4.2. RESOURCE

4.2.1. Solid Waste Reuse – Non-core Criteria

The Applicant can achieve 5 Bonus Points under this section.

Requirements

Manufacturers who implement a waste management plan to recycle concrete waste generated during the production process at the concrete batching plant, thereby reducing waste disposal to landfill, will be granted 5 Bonus Points. Examples of acceptable waste treatment methods include:

- Diversion of inert concrete waste to Public Fill Reception Facilities (PFRFs) or other EPD-approved recovery and disposal facilities, through the approved Trip Ticket System;
- Deliver concrete waste to third-party organisations for recycling, reuse, or upcycling.

The definition of common concrete waste is listed in Table 4. The waste management plan shall include the sources of concrete waste generated during the production process at the concrete batching plant and the corresponding treatment and disposal routes, including whether the waste is diverted to landfill, public fill reception facilities, or third-party organisations for recycling, reuse, or upcycling.

Self-declaration letter on implementation of the waste management plan, together with waste treatment records covering a statistical period of 12 months shall be submitted as supporting document together with the waste management plan. If the manufacturer has not been in operation for 12 months, the period can be appropriately shortened but should not be less than 6 months.

Table 4: Types of Concrete Waste

Common Concrete Waste	Definition
Returned Concrete	Concrete returned back to the batching plant.
Cured Concrete Waste	Hardened or set concrete generated from residual concrete in mixers, washout pits, storage areas, or other production processes that cannot be reused directly.
Excess Concrete	Excess concrete components and off-cuts from the production of concrete.

Verification

To obtain the points under this criterion, the following documents shall be provided for verification:

- Self-declaration letter on implementation of the waste management plan;
- Waste management plan outlining concrete waste treatment work practices within the organisation; and
- Relevant supporting documentation, such as trip ticket for landfill and public fill reception facilities, delivery notes from third-party organisations for recycling, reuse, or upcycling, etc.

4.2.2. Recycled Materials – Non-core Criteria

The Applicant can achieve maximum 5 Bonus Points under this section.

Requirements

Products containing required percentage of SCM or recycled aggregates in concrete mix will be awarded 5 Bonus Points. Compliance with any one of the eligible SCM or recycled aggregates requirements in the Table 5 shall qualify for the product for the allocation of Bonus Points. The required percentages should be calculated at the grouped products.

Table 5: Eligible SCM or Recycled Aggregates

Eligible SCM or Recycled Aggregates	Required Percentage
Pulverised Fuel Ash (PFA) as SCM in concrete	25%
Ground Granulated Blast-furnace Slag (GGBS) as SCM in concrete	40%
Silica Fume (SF) as SCM in concrete	5%
Recycled aggregates in C20 concrete mix	100%
Recycled aggregates in C25-35 concrete mix	20%

Verification

To obtain the points under this criterion, the following documents shall be provided for verification:

- Concrete mix details with source of raw materials, quantity used, and mass percentage; and
- Relevant supporting documentation such as declaration letter to verify the use of recycled aggregates in the production process, purchase order / delivery notes for raw materials purchased, etc.

4.3. ENVIRONMENT

4.3.1. Regional Materials – Non-core Criteria

The Applicant can achieve maximum 5 Bonus Points under this section.

Requirements

Products that achieve a 95% localisation degree of raw materials will be granted 5 Bonus Points. The localisation degree of raw materials is calculated based on the percentage of materials transported within certain distances with appropriate transportation methods.

The calculation focuses on the primary raw materials, according to formula below.

$$T = \frac{M_{gt}}{M_t} \times 100\%$$

where:

T = The localisation degree of raw materials

M_{gt} = The total quantity of primary raw materials used during the statistical period, transported to the manufacturer, within 800km radius by road transportation; within a 1,600km radius by rail transportation; or within a 4,000km radius by sea transportation, excluding water, measured in tons (t). The distance is measured by the direct distance, not by actual travel distance.

M_t = The total amount of raw materials used during the statistical period, excluding water, measured in tons (t)

A statistical period of 12 months should be used. If the manufacturer has not been in operation for 12 months, the period can be appropriately shortened but should not be less than 6 months.

Verification

To obtain the points under this criterion, the following documents shall be provided for verification:

- A self-prepared table for each concrete mix at grouped products with each localisation degree of raw materials and their supply location together with

relevant supporting documentation, including but not limit to, purchase order forms showing the quantity of raw materials used, a map showing the origin supply location of the regional raw materials, and the corresponding transportation methods to the concrete product plant.

4.3.2. Use of Green Product – Non-core Criteria

The Applicant can achieve maximum 5 Bonus Points under this section

Requirements

5 Bonus Points for product that demonstrates the use of at least one certified green raw materials such as concrete admixture, cement, aggregate, etc.

To promote the use of environmentally friendly products that have a minimal ecological impact, Applicants are encouraged to use raw materials that are certified as green products.

Green product certifications issued under recognised local, national, or international certification schemes are also accepted.

Verification

To obtain the points under this criterion, the following documents shall be provided for verification:

- Certificate(s) of the green products (CIC Green Product Certification), other national or internationally recognised scheme); and
- Relevant supporting documentation such as declaration letter to verify the use of green products in the production process, purchase order / delivery note for raw materials purchased, etc.

4.4. PERFORMANCE

4.4.1. Advancement – Non-core Criteria

The Applicant can achieve maximum 5 Bonus Points under this section.

Corrosion Prevention

Requirements

By controlling chloride levels, the durability and longevity of the structure could be enhanced. The soluble chloride ion content in all concrete shall not exceed 0.2% of the total weight of the concreate, measured in accordance with the General Specification for Civil Engineering Works Volume 2 (2020 Edition), Clause 21.2.6.

Verification

To obtain the points under this criterion, the following documents shall be provided for verification:

- Relevant laboratory test report(s) or calculation report showing the soluble chloride ion content; or
- Disclaimed document on the soluble chloride ion content requirement.

4.5. INNOSMART

4.5.1. Innovations & Additions – Non-core Criteria

The Applicant can achieve maximum 5 Bonus Points under this section.

Requirements

Manufacturers who exceed the basic requirements can earn 5 Bonus Points by showcasing innovative, sustainable production practices.

Examples of incorporating various innovative and smart technologies to improve efficiency, reduce energy consumption, and optimise performance are given in Table 6.

Table 6 Example of innovative and smart technologies

Examples	Description
Decarbonisation Strategies	• Investigate using carbon capture and storage (CCS) technologies to capture and sequester the CO₂ emissions generated during the ready-mixed concrete production process. • Implement the use of low-carbon transportation fuels, such as biofuels or electric vehicles, for the concrete delivery fleet
Environmental Impact Reduction	• Integrating GPS technology into delivery truck routing can significantly reduce fuel consumption and emissions by optimising routes based on real-time traffic conditions and delivery locations. • GPS data can be combined with telematics to monitor truck performance and driving behaviour. This allows targeted training to improve fuel efficiency and reduce emissions from the concrete delivery fleet.
Digitalisation and Data-Driven Optimisation	• Develop a comprehensive digital platform that integrates all aspects of the concrete production and delivery process, enabling data-driven decision-making and optimisation. • Implement advanced analytics and machine learning algorithms to optimise the concrete mix design, production parameters, and delivery logistics based on real-time data.

Examples	Description
Health and Safety Enhancements	• Integrate wearable sensors and Internet of Things (IoT) devices to monitor the health and safety of workers in the concrete production facility and during delivery. • Develop real-time hazard detection and warning systems to identify and mitigate potential risks, such as equipment malfunctions or environmental hazards.

Verification

To obtain the points under this criterion, the following documents shall be provided for verification:

- Submit a written report with a maximum length of 1,000 words. The report should outline the solution, objectives, and evaluation to meet the criteria set by smart technologies; and
- The attachments should contain evidence of implementation and the technical specifications.

5. SCORING

The points for meeting each criterion stated in this Standard are summarized below.

Table 7: Points to be awarded under the assessment criteria of this Standard

Label	Evaluation criteria	Points		Related Beam Plus Credit
		Basic	+Bonus	
Carbon	CFP Quantification [CORE]	50	+10/+20/ +30/+40	MW 10
Resource	Solid Waste Reuse	-	+5	
	Recycled Materials	-	+5	MW 6
Environment	Regional Materials	-	+5	MW 8
	Use of Green Product	-	+5	MW 9
Performance	Advancement	-	+5	
InnoSmart	Innovations & Additions	-	+5	IA
Total: (Maximum possible: 100)		50	+50	

Applicants must demonstrate that they have achieved the basic points under the CORE criteria. They may also apply for other sustainability labels beyond the Carbon Label. However, only a maximum of 10 Bonus Points from any combination of TWO labels will be included in the final score for their rating. These Bonus Points can be earned from any assessment criteria under the Resource, Environment, Performance, and InnoSmart Labels.

Related BEAM Plus Credits refer to these relevant credits under BEAM Plus New Buildings Version 2.0, as listed below.

- MW 6: Recycled Materials
- MW 8: Regional Materials
- MW 9: Use of Green Products
- MW 10: Life Cycle Assessment
- Innovations and Additions

6. REFERENCES

- ACI (2007) *ACI education bulletin E1-07: aggregates for concrete*. Committee E-701 (Materials for Concrete Construction), American Concrete Institute, U.S.A.
- BS EN 197-1 (2011) *Composition, Specification and Conformity Criteria for Common Cements*.
- Buildings Department (2020) *Code of Practice for Structural Use of Concrete 2013 (2020 Edition)*. Buildings Department, Hong Kong.
- CEDD CS3 (2016) *Construction Standard CS3:2013 - Aggregates for Concrete (January 2016)*, Civil Engineering and Development Department, Hong Kong.
- Civil Engineering and Development Department (2020) *General Specification for Civil Engineering Works Volume 2, 2020 Edition*. Civil Engineering and Development Department, Hong Kong.
- EPD (2013) *Product Category Rules for Unreinforced Concrete, Version 1.0*, The International EPD® System.
- Flower, D.J.M. and Sanjayan, J.G. (2007) Green House Gas Emissions due to Concrete Manufacture, *International Journal of Life Cycle Assessment*, 12(5), 282-288.
- GB/T 24067-2024 *Greenhouse gases : Product carbon footprint Quantification requirements and guidelines*.
- IEA (2018) “Cement technology roadmap plots path to cutting CO2 emissions 24% by 2050”. Available from <https://www.iea.org/news/cement-technology-roadmap-plots-path-to-cutting-co2-emissions-24-by-2050>
- ISO 14025 (2006) *Environmental Labels and Declarations – Type III Environmental Declarations – Principles and Procedures*.
- ISO 14040 (2020) *Environmental Management – Life Cycle Assessment – Principles and Framework*.
- ISO 14044 (2020) *Environmental Management – Life Cycle Assessment – Requirements and Guidelines*.
- ISO 14064-1 (2018) *Greenhouse Gases – Part 1: Specification with Guidance at the Organization Level for Quantification and Reporting of Greenhouse Gas Emissions and Removals*.
- ISO 14067 (2018) *Greenhouse Gases – Carbon Footprint of Products – Requirements and Guidelines for Quantification and Communication*.
- IPCC (2023) : *synthesis report*. Intergovernmental Panel on Climate Change, Cambridge University Press. Geneva, Switzerland.

IPCC (2006) *Guidelines for National Greenhouse Gas Inventories*. National Greenhouse Gas Inventories Programme, Intergovernmental Panel on Climate Change.

Kosmatka, S.H., Kerkhoff, B., Panarese, W.C. (2003) *Design and Control of Concrete Mixtures, fourteenth ed.* Portland Cement Association. Illinois, U.S.A.

Li, Z.J. (2011) *Advanced Concrete Technology, first ed.* John Wiley & Sons. New Jersey, U.S.A.

T/CECS 10047-2019 Green Building Materials Assessment- Ready-mixed Concrete

United Nations (2020) *The Doha Amendment to the Kyoto Protocol*. New York: United Nations.

WBCSD (2013) Greenhouse Gas Protocol, World Business Council for Sustainable Development. Accessed on 3 Oct. 2013 from <http://www.ghgprotocol.org>

Worrell, E., Price, L. Martin, N., Hendriks, C. Media, L. O. Carbon Dioxide Emissions from the Global Cement Industry. *Annu. Rev, Energy Environ.* 2001, 26, 303-329.

WRI (2024) “GHG Emissions from Transport or Mobile Sources”. Available from <https://ghgprotocol.org/calculation-tools-and-guidance>