

# ONE OF THE GREAT ITALIAN STORIES

*About beauty, innovation and responsibility.*



## SUSTAINABILITY REPORT 2022 IN SUMMARY

Our third annual **Sustainability Report** – which this is a brief summary of – tells a story not only about a **business**, but also people. It's the story of a Company - **Stone Italiana** - which is committed to pursuing a more conscious way of doing business, by planning precise objectives on a large scale, objectives which go far beyond the simple manufacture of eco-friendly products. On the new products front, 2022 was the year when we launched our unique, high-performance material **Cosmolite®** on an international scale. For Stone Italiana, **Cosmolite® represents the future**; it's a bright new opportunity for designers who, whether following their own consciences or because they know it enhances the value of a product, seek out green solutions.

The feather in the cap of a Company which has been flying the flag for Italian design for 44 years now is **the great trust Stone Italiana places in people, in their worth and in their creativity.**

“Here at Stone Italiana, everyone should feel like they're part of a big family. The door is always open.”  
Roberto Dalla Valle, CEO

## 2022 HIGHLIGHTS

**+7%** NET PROFITS

**-62%** PAPER CONSUMPTION FOR WAYBILLS

**11%** RECYCLED BASE MATERIALS



Download the full Sustainability Report [here](#).

**Cerved**  
ESG ASSESSMENT: SCORE **68**

**modefinance**  
ESG ASSESSMENT: SCORE **S2**

# STONE ITALIANA IN BRIEF



## MAIN BUSINESS ACTIVITIES

- Manufacture and sale of engineered-stone slabs
- Wholesale trade in porcelain stoneware slabs



## SALES SECTORS

- Kitchens
- Furnishings
- Floorings and claddings



## MAIN SALES CHANNELS

- Fabricators
- Kitchen designers
- Construction Companies

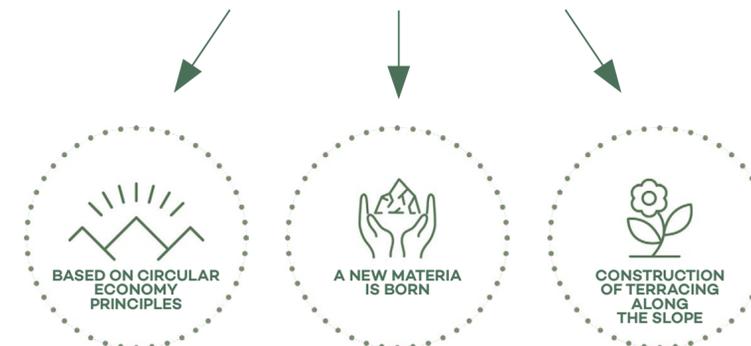
## ROOTED IN ITALY, IN TOUCH WITH THE WORLD

Stone Italiana sells its products on a global scale, with customers in every Continent. In 2022, Italy was our biggest market.



### WHY DO WE CALL IT “GOOD FOR THE ENVIRONMENT”?

Cosmolite® is a sustainable product which provides the world of interior design with solutions that are “good” for both people and the environment.



Inspired by the principles behind the circular economy, all the minerals it's composed of come from the offcuts of quarrying.

Waste materials give life to a New Materia.

The quarry is replanted so that the environment can regain its balance.





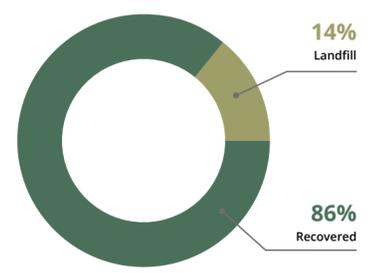
# ENVIRONMENTAL SUSTAINABILITY



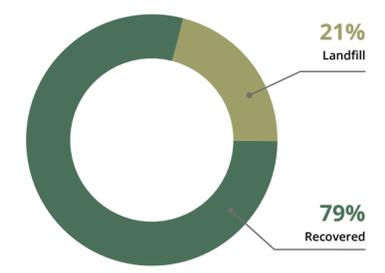
## WASTE

In order to keep reducing the quantity of production rejects and general waste we generate, Stone Italiana is committed to improving efficiency levels as regards the quantities of base materials used and obtaining the maximum yields from auxiliary products. Part of our waste is sent to landfill, which is why the Company set itself the goal of reducing the percentage of waste being sent to landfill instead of being recovered by 5% in 2022. **Our goal was not only reached but exceeded at both our production facilities: Zimella - 27%, Villesse -17% waste sent to landfill.**

### WASTE MANAGEMENT ZIMELLA



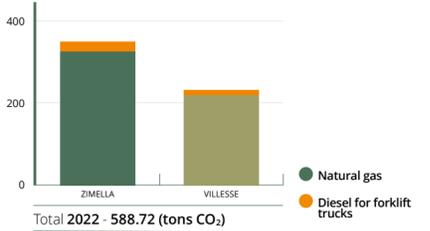
### WASTE MANAGEMENT VILLESSE



## DIRECT CO<sub>2</sub> EMISSIONS - SCOPE 1



## DIRECT CO<sub>2</sub> EMISSIONS SCOPE 1



## EMISSIONS

Conscious that our manufacturing activities generate atmospheric emissions of dust particles and VOCs, and that we also produce greenhouse-gas emissions from the combustion of natural gas and diesel oil and the use of electricity, we have decided to implement a series of measures designed to reduce our atmospheric emissions.



**ELECTRICITY**  
From self-generated renewable sources  
**412,393 kWh**

**6%** of our energy consumption covered by self-generated renewable sources

## ALL OUR CERTIFICATIONS

<p><b>ISO 9001 - 14001 - 45001</b> Quality and Customer Satisfaction</p>	<p><b>NSF/ANSI STD 51 FOOD ZONE</b> Food safety</p>	<p><b>AVIS TECHNIQUE 12/18 - 1778_V1</b> Conformity of Stone Italiana materials</p>
<p><b>GREENGUARD &amp; GREENGUARD GOLD</b> Environmental health</p>	<p><b>REGULATION CE NO. 1935/2004</b> Food contact materials</p>	<p><b>MARINE EQUIPMENT DIRECTIVE (MED) 2014/90/EU</b> Marine equipment safety</p>
<p><b>EPD</b> Environmental Product Declaration</p>	<p><b>CE MARK</b> Conformity with the European Standard</p>	<p><b>LEED V4 BD+C</b> Building environmental quality</p>

# ECONOMIC SUSTAINABILITY



## A CLEAR STRATEGY TO RESPOND TO CHALLENGES

The steep rises in the prices of base materials and in the cost of transport, made 2022 a difficult year. To face these difficulties head-on, at Stone Italiana we implemented a business plan which allowed us to **optimize our warehouses, leading to a reduction in stock**. Moreover, by adopting a careful supplier management policy, the Company also managed to take action to limit the effects of the generalized increase in the costs of base materials without sacrificing anything in terms of quality. Where consumables were concerned, we worked together with suppliers to find longer-lasting products, in order to make less frequent substitutions.

## BASE MATERIALS AND SUPPLY CHAINS: THE IMPORTANCE OF HAVING THE RIGHT SUPPLIER

Our suppliers are carefully selected and we constantly monitor them for the quality of their products, response times, ability to satisfy requests, swiftness of delivery and the origin of their base materials (whether recycled or virgin). Stone Italiana classifies suppliers' reliability and monitors the quality of their supplies by applying an assessment process. Our analysis of the social and environmental impacts of the various supply chains also represents a strategic goal: to intercept new market niches which display awareness of these aspects.

## DIRECT SUPPLIERS

**42**

## INVESTMENTS IN SUPPLIES



*In 2022, our turnover amounted to €27,801,779*

*For the third year running, our Sustainability Reporting was done in conformity with GRI Standards.*

## MAIN INVESTMENTS IN 2022:

- Brand reinforcing activities
- Process digitalization
- Cybersecurity and data protection

# SOCIAL SUSTAINABILITY



## STONE ITALIANA IN 2022

**GENDER**  
77% Men / 23% Women

**COUNTRY OF ORIGIN**  
92% Italian / 8% Foreign citizens

**TYPE OF EMPLOYMENT CONTRACT**  
95% Open-ended / 5% Fixed-term

**WORKING HOURS**  
98% Full time / 2% Part time

## CORPORATE WELFARE

In order to facilitate and encourage a climate of team-building and comfort among all employees, in 2022 the Company set up a common room in the Zimella office building for staff to enjoy during breaks. Staff were also granted a coffee allowance and provided with a lunchtime canteen facility.

## OCCUPATIONAL HEALTH & SAFETY

All Stone Italiana employees are protected by an occupational health and safety management system in compliance with the ISO 45001 standard. To ensure health and safety in our Company, we set aside a fund of €110,000, all of which was used. The money was invested in the purchase of PPE, conducting environmental assessments and training staff on health and safety matters.

*Over the course of 2022, we made 14 staff promotions, awarded a raise in salary to 11 individuals and hired 5 new members of staff.*