

Hand - Made Tiles "Imperfection that make our tile so Beatiful"



The processes of glazes coat, decoration and placement of tile pattern are done by ceramic specialists to ensure that all the tiles are beautifully coated and value with unique identity

Distorted tiles and inconsistent sizes

As a result of the hand-made production process, IRIS tiles are shrunk and expanded from burning at a high temperature. This may cause inconsistent size and shape of tiles.

Inconsistent color

Due to the burning technique at the temperature over 1,200 degree celsious, the color and coated surface, including the number of glazes (for crystal glazed tiles), are different from tile to tile.







Made from 30% Recycled glass

Recycled glass is used for production Recycled glass material has a low melting point, which can help reduce the temperature in burning the tiles and thus save the energy.

We recycle glass such as bottles and glass fragments through the transformation process to be used as raw materials for over 30% in the production of IRIS tiles. Every ton of recycled glass can save the natural raw materials up to 1.3 tons. You can also reduce up to 315KG of Carbon Dioxide gas released to atmosphere as a result of melting the new glass.



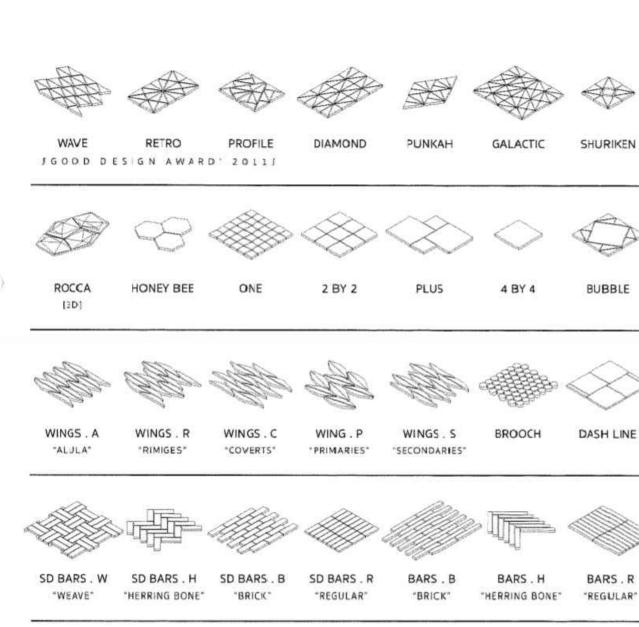
Sample in catalog might not exact to actual



Sample in catalog might not exact to actual



Our Shapes















SERPENT. 02 SERPENT. 03 SERPENT. 04 SERPENT. 05 SERPENT. 06 BUTTONS. B BUTTONS. R [30]

[3D]

[30]

[3D]

[30]

"BRICK"

"REGULAR"





OCELLI . C OCELLI . B "CIRCLE"

"BRICK"

"RANDOM"

OCELLI.R SPACE.X SPACE.1

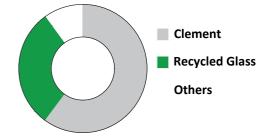
Cement based grout for grout joint 1-20 mm. wide. Ingredients with Recycled Material and Special glitter effect (Importing grade) Highly flexible and crack resistant. Suitable for wall and floor application.

PROPERTIES

- GLACIERS GLITTERS GROUT is more durable and acid resistant.
- GLACIERS GLITTERS GROUT is easy to clean and reduce the susceptibility of dirt.
- GLACIERS GLITTERS GROUT is the most perfect choice for ceramic, mosaic, marble and granite tile for interior surface, sanitary fixture grouting.

FEATURES

- The product is suitable for wide grout joints 1 20 mm.
- Light Reflection with ingredient of premium grade glitters.
- Environment friendly with ingredient of Glass Recycle material.



GLACIERS COLOURS



Technical Characteristics

Glass series

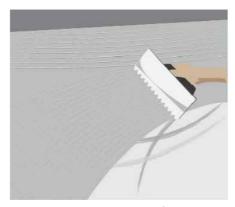
resistance

	Dimension	Width & Length 5%		Remarks With some basis informations. We tag remark colour		
		Thickness	10%		With some basic informations. We tag remark colour for easy to understand each characturistic glaze.	
		THICKHESS	10%	ioi cusy	to understand	cadir dilaractaristic grazer
	Water Absorption	ISO10545-3 1.18%			Red dot	Should not be used for
						swimming pool
1	Impack resistance	1100 20/2520				
		UOD.39/2529			Blue dot	Can be used for salt water
		607.22 kgf/cm ²				swimming pool only
	Abrasion Resistance	UOD.38/2526			Green dot	It is recommended to clean
		Less than 0.07%	ess than 0.07%		Green dot	regularly with cleaning liquid
						with neutrla PH. Do not use
*	Frost resistance	ISO 10545-12				hydrofluoric acid (glass dissolveacid), hydrochloric
						acid (spirits of salt),
		Resistance				phosphoric acid or any
						products with the mentioned acids.
						acias.
2	Slip resistance	DIN 51130	N 51130		Lime dot	The tile surface is rough. Please read and follow the instruction for installing
	R9	9 Metalic series, Jamine series, Candy series, Colony series, Pantone series, Glass series				
	R10	IRIS series				
	KIO	inio series				
		100 40545 40				
	Chemical resistance	ISO 10545-13				
	Metallic series	not resistance				
	IRIS series	not resistance				
	Jasmine series	resistance				
	Colony	resistance (some colour not	resistance)			
	Pantone series	resistance	. colocalice j			

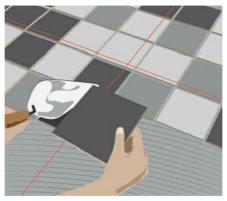
Installation Tile



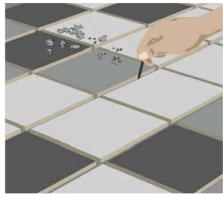
1. Level the floor or wall to have the desired level.



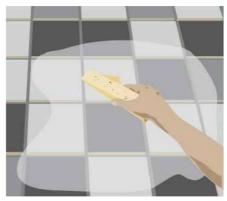
2. Butter the adhesive for approximately 5-7 mm. thick. Use a notched trowel to make long scratches on the surface that requires tiling.



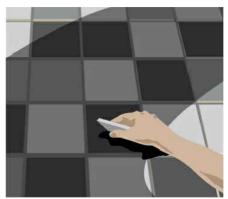
3. Stretch the control strings vertically and horizontally to outline the interval of tiles. In case of a large area, The interval may be of 1-1.5 meter wide. Start tiling from the center of the area. Leave the joint space for at least 6 mm.



4. When the paved tiles are stable, Start to clean the tiles joints to removemortar bits and surplus. Leave it to dry completely for 24 hours.



5. Use a wet sponge to wipe the tile surface where grouting is needed. (Wet tile surface can prevent the grout from sinking into the tile surface)



6. Mix the grout to it right proportion. Use a trovel or a grout spatula to wipe the grout across the tiles to put the grout into the joint. Suppress the grout evenly to be at the same level as the tile rim.



7. Approximately 10-15 minutes, but never more than 30 minuites after grouting (hazing), use a damp delicate sponge to wipe the surface once to one direction. Then, flip the sponge to use its clean side to wipe the surface once more. Then clean the sponge with clean water. Do not wipe it too several times. Since the tiles should be wiped immediately after grouting, the area should be separated and completed by 1 square meter each time so that the grout stain can be wipe out in time.



8. Use a damp sponge to clean the tiles again after grouting is complete for 1-2 hours. Leave the grout to become stable for 24 hours befor using the area for general purposes or 7 days for a swimming pool

Buttom Graphic Installation



1. Level the floor or wall to have the desired level.

Butter the mortar or the adhesive for approximately 5-7 mm. thick by using a trovel. (Buttons tiles are 8 mm. thick, net included.) Use a notched trowel to make long scratches on the surface that requires tiling.

Pave the Buttons Graphics' IRIS tiles on the area as per the desired pattern. Use the plastering trowel to press the tiles to level them. Leave the cement or adhesive to dry for 24 hours.



3. While the cement surface becomes stable. (Do not let it dry completely). Use a brush to gently wipe the extra cement out of the surface until the pattern is visible. Extra cement should be removed from the blank area of the pattern until it has the same level to prevent the surface from becoming wavy



5. Use dry cloth to clean the tiles again until all the cement stain is completely removed.



2 .*If cement is used (for wall and floor), mix the cement with water to the right proportion. (Plastering cement or white plastering cement is such as Tiger Brand Cement Decor, Slow Drying Formula). Powder color may be mixed to add color as desired.

**If grout is used (for wall only), use the grout for extra wide joint or the grout formula as recommended by IRIS to grout the joints between the tile design to level out with the tile surface.



4. Then, use a damp sponge to wipe the cement stain out of the tile surface. The surface should be wiped in the same direction and the sponge should be frequently washed with clean water. If the pattern appears as desired. Leave the cement to dry for approximately 2 hours.



6. Leave the cement to become solid completely before general usage.





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