



Super Dirt and Weather Resistant Fluorine resin coating combined with inorganic components

SUPER CERATIGHT

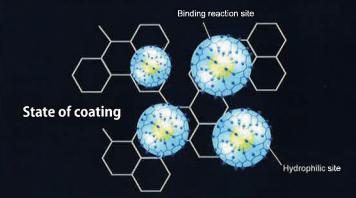
Fluorine resin coating greatly improved in combination with inorganic components

There are a growing number of high-rise buildings in large cities. Since their frequent renovation is not practical, the coatings need to provide a long maintenance cycle and prevention of contamination.

SUPER CERATIGHT F – fluorine resin coating combined with inorganic components – forms a super weather resistant paint film. It is also super dirt resistant due to hydrophlicity. This outstanding next generation coating is the best for renovation of high-rise buildings.

Super dirt & weather resistance mechanism of organic / inorganic special hybrid paint film

The reactive curing special fluorine resin emulsion combined with inorganic components forms organic / inorganic special hybrid paint film. The hydrophilic and tough film surface provides super dirt and weather resistance.



Reactive curing special fluorine resin emulsion combined with inorganic components

Evaporation

Coated surface Forming paint film

Organic / inorganic special hybrid paint film

Uses

Exterior of commercial buildings, condominiums, stores, offices, factories, warehouses, schools, and public facilities

Packing

SUPER CERATIGHT F 16 kg/can, 4 kg/can (gloss, semi gloss, 30% gloss)

SUPER CERATIGHT F MID COAT 16 kg/can, 4 kg/can
SOFTSURF SG 16 kg/can
MIRAC SEALER ECO W (White) 15 kg/can





Super Weather Resistance

Mechanism

Both inorganic part (ceramic Si-O binding) and organic part (fluorine resin binding) have high binding energy. They strongly combine each other in a three dimensional way and form a fine surface provides excellent weather resistance.



Mechanism

Special hybrid resin paint film achieves super dirt resistance. It prevents the production of degradation factors and also catches them through photostabilization.



Block and Trap



Accelerated weather resistance test (Xenon Lamp test) SUPER CERATIGHT F 8 Gloss retention rate Water-based general fluorine resin paint Water-based general acrylic silicone resin paint Irradiation time (hr) Renovation cycle Newly built 40 years 10 years 20 years 30 years /Renovation Conventional silicone resin paint SUPER CERATIGHT F **Z** times * A renovation cycle changes depending upon the location and environment. * The renovation cost changes depending upon the conditions of substrates.

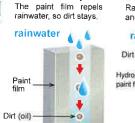


Super Dirt Resistance

Mechanism

Hydrophilicity

The hydrophilic sites contained in the special fluorine resin emulsion make paint film surfaces hydrophilic. Dirt on the surface is gradually removed by rainwater, and the paint film provides excellent dirt resistance for a long period of time.



Conventional paint

SUPER CERATIGHT F Rainwater covers the surface and washes out dirt.

rainwater 6 Dirt (oil) -Hydrophilic 0



Outdoor exposure for 6 months



Hydrophilic surface





Conventional paint

SUPER CERATIGHT F

The hydrophilic paint film of SUPER CERATIGHT F allows dirt to be easily removed compared with general paint.

Mechanism

Fine paint film

The paint film with high cross-linking density prevents contamination by repelling dirt and dust.



Mechanism

The reduction in static charge prevents the paint film from attracting air pollutants (exhaust gas, dust).

Other features



Anti-fungus and algae

Having strong resistance to microbes such as mould and algae due to its special composition



Workability

One pack material provides stable performance without being bothered by measuring, mixing and stirring.



Safety design

Water-based material eliminates the risk of solvent poisoning and a fire, and improves the work environment.

Technical test data

Testing result based on JIS K 5660, Glossy synthetic resin emulsion paint

Test item		Result	Criteria				
Condition in container		Passed	When stirred, it makes uniform condition without any hard lumps.				
Workability		Passed	There shall be no difficulties.				
Appearance of paint film		Passed	Normal in appearance of paint film				
Low temperature stability (-5°C)		Passed	No deterioration observed.				
Confess de la	Normal Temperature		The surface shall dry within 2 hours.				
Surface dryness	Low Temperature	Passed	The surface shall dry within 4 hours.				
Contract ratio (%) (White and light colour)		97	95 or more				
Specular gloss		79	70 or more				
Water resistance		Passed	No damage observed.				
Alkali resistance		Passed	No damage observed.				
Washability		Passed	There shall be no damage observed after the test				
Humidity and cool-heat cycling resistance		Passed	There shall be no damage observed after the test.				
Accelerated weather resistance		Passed	The gloss retention rate shall be 60% or more. The degree of chalking shall be 1 or 0. The degree of colour change is not larger than that of evaluation sample.				
Outdoor exposure weather resistance		Passed	The degree of chalking shall be 2,1, or 0. There shall be free from cracks, peeling, blisters, and pinholes. The change of colour and gloss shall not be larger than that of evaluation sample.				

Job references













New building / Multi-layer coating material E

(23°C)

Process		Material	Dilution ratio	Consumption (kg/m²)	No. of coat	Interval (hrs)			
		Waterial	(wt. %)			In process	Between	Final curing	Remarks
Sur	face treatment	 Dry surface thoroughly to bring Completely remove any dirt ar 						atches	4
1	*2,3,4 Undercoat	MIRAC SEALER ECO W (White)	Pre-mixed	0.10-0.13	1	=	2 or more	=	Roller, Brush, Airless spray gun Discharge: 600-1000ml/min Pattern width: 25-30cm
2	Main coat	LENALUCK	100	1,3-1,7	1-2	2 or more	(Spray) 16 or more (Pressing) 0.5 or less	:=:	Tile gun Nozzle tip: 6,5-10mm Pressure: 392-588kPa (4-6kgf/cm²)
		Water	0-5						
(3)	Pressing *7	Press the surface with a plastic roller damped in PAINT THINN				:=:	16 or more	:=-:	:=
4	*10 Mid-coat	SUPER CERATIGHT F MID COAT	100	0.15-0.17	1	=	2 or more	100	Roller, Brush, Airless spray gun Discharge: 800-1000ml/min Pattern width: 25-30cm
		Water	0-10 ^{*8,9}						
5	Topcoat	SUPER CERATIGHT F	100	0.15-0.18	1	\=:	=	24 or more	Roller, Brush, Airless spray gun Discharge: 800-1000ml/min Pattern width: 25-30cm
		Water	0-10*8,9						

NOTE: For ALC panels, prepare the substrate with C-2 surface conditioner (MIRAC FOUND KC-2000, KAKEN CEMENT FILLER) before application,

■ Renovation Regarding Main coat and Mid-coat application, refer to the above procedure,

(23°C)

Process		Material	Dilution ratio (wt. %)	Consumption (kg/m²)	No. of coat	In process	Interval (hrs) Between processes	Final curing	Remarks
Sur	face treatment		Vhen applying :) onto it	a cement surf	ace con	ditioner (MIR	RAC FOUND		face with MIRAC FOUND KC-1000 00, 3000), apply an undercoat
1	Undercoat *5 (Thick finish)	SOFTSURF SG	100	0.8-1.5	1-2	3 or more	6 or more	. =	M-9 Roller (Mastic Roller)
		Water	2-5						
1"	Undercoat (Thin finish)	SOFTSURF SG	100	0.3-0.6	1-2	3 or more	3 or more	-	Wool Roller (Medium nap)
		Water	5-8	5 1					

- *1 There are some cases applying sealer or sanding the surface is necessary depending on substrate condition. For details, please contact the nearest sales office.
- conduitor. For derails, please contact the nearest sales office.

 DO NOT dilule the malerial. It may cause poor adhesion or degrade the performance.

 Choose an appropriate undercoal depending upon the type of a substrate. Especially for precast cement boards, GRC panels, etc. use SK HYBRID SEALER EPO (15 kg/set), MILD SEALER EPO (16ex, White)(14 kg/set) or MIRAC SEALER EPO (15 kg/set). Do NOT apply malerials on the lightweight PC members.
- MIRAC SEALER ECO W(White) may turn into a get when being mixed with other water-based materials. Avoid mixing it with other materials, Do not share application tools such as brush, roller, spray gun, etc. with other materials. Do not wash tools together with other materials.
- SOFTSURF EPO W (16kg/can) can be also used.
 The consumption for small mount finish is 0.6-0.8 kg/m² (Standard coverage 25-34m²/set).
- Never use other materials such as kerosene (oil).

 Dilution ratio with water is 5-10 wt.% for spray application and 0-10 wt.% for roller and brush application.
- Decide a dilution ratio of mid-coat and topcoat after test application, Stick to the dilution ratio once it is decided, However, the dilution ratio may vary depending on colours and temperatures, ŧq.
- *10 Ensure to apply mid-coat. Otherwise it will cause peeling or degrade the performance.
 *11 Scrubbing the surface of dark colours and vivid colours may cause the colour fading. Avoid the application to the area where clothes may contact.
- *12 In case the colour of the topcoal is close to vivid colours such as yellow, red, blue, green, etc. apply the undercoal of the same colour as the topcoal to increase the hiding power.
- *13 The material with semi gloss and 30% gloss may look different from the actual gloss depending on a shape of an applied area, paint film thickness, colour, number of coat or dilution ratio. Also, application with a roller may cause uneven finish at the laps of strokes. Apply the material after test application...
- *14 Dirt resistance may not be demonstrated on some areas including the bottom of sloped walls, top
- rails (without gutters), around windows with improper gutters, or an area not exposed to rain.

 *15 Apply the topcoat uniformly, Enough consumption is important for the materials to demonstrate dirt resistance, in particular, pay close attention not to leave unapplied area in the rough parts.
- *16 Apply the topcoat in accordance with the specified drying time (final curing time). If we traint film is exposed to moisture such as rain water for long hours, dirt resistance may not be properly demonstrated. Dirt resistance is performed on the dry paint film, if rain is forecast during the curing time, protect the surface with sheets against rainwater and follow the specified drying time.
 *17 Dirt resistance may not be well demonstrated against rainwater and follow the specified drying time.
- *18 For peeling parts of an old paint film, the patterns shall be matched in accordance with the application specification of the old paint film.
- *19 When applying to lightweight mortar, ALC panels, high heat insulating exterior walls using high heat insulating ceramic siding or urethane foam, some defects including deformation of a panel, blister or peeling may occur due to various negative factors such as heat storage, water, conditions of substrate, or application environment, For details, please contact the nearest sales office

- *20 For renovation, a solvent-based material may damage existing paint film and cause blisters or shrinkage. Check the condition by test application in advance.
 *21 The malerial prevents fungus and algae from growing. Fungus and algae resistance may not be fully achieved depending on the structure and shape of the application area and the environmental
- 22 Remove fungus and algae with SKK KABI CLEAN #5 (chlorine-based) if necessari
- 23 The consumption varies with various conditions, such as the shape of the object to be applied, the condition of a substrate, application method, weather condition, dilution ratio, etc.
- *24 The interval between coats varies depending on the environment (temperature, humidity, ventilation) and the paint film thickness,
- *25 Drying speed slows at low temperature or high humidity.
- *26 Be sure to keep some materials for the touch-up as it may be required later. When touching up, use materials of the same lot number and follow the same application method as the original application.
- *27 In case of touch-up, slight colour difference may occur due to the difference of the finish. Decide the dilution ratio after checking the finish by test application in advance,

 *28 The colour of an area touched up with a brush may be slightly different from that with a roller or
- *29 If the material is applied onto seafant, the paint film may not adhere or may be contaminated depending on the type and age of seafant. For details, please contact the nearest sales office.
- *30 DO NOT apply to sealant where a gap is wide and some movement may occur. It may cause cracks.

 31 Acid of a ceramic tile cleaner may discolour or dissolve the surface. Protect the surface to prevent
- this from happening. *32 DO NOT use the material where heavy dew condensation is expected. It may cause blisters, peeling
- or chalking. 33 Rainfall or dew during a final curing period may cause blisters, peeling, chalking, stains or loss of gloss, Avoid application or remove moisture on the surface with forced ventilation.
- *34 Applying the material where heavy dew condensation may cause stains. Avoid application or use the solvent-based material with forced ventilation.
- *35 In case of the occurrence of stains by dew condensation, remove them with water after the surface dries
- 36 Avoid application in principle when it is windy, rain or snow is forecast, the temperature is below 5°C, or the humidity is over 85%. If not possible, make temperature of atmosphere and surfaces above 5°C by heating up or using masking sheets. The application conditions can be severe especially in winter, so discuss well with all the parties concerned in advance.
- *37 Mix the materials homogenously. Once opening a can, use it up quickly. If storing the material, seal The can of the undiluted material and keep it in a cold and dark place. Use the material as quickly as
- *38 For mixing, use the specified materials only. Mixing with any other materials may cause poor



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